

DIN EN ISO 17708:2018-10 (E)

Footwear - Test methods for whole shoe - Upper sole adhesion (ISO 17708:2018)

Contents

	Page
European foreword	3
Foreword	4
1 Scope	5
2 Normative references	5
3 Terms and definitions	5
4 Apparatus and material	5
5 Sampling and conditioning	6
5.1 Footwear conditioning	6
5.2 Number of samples	6
5.3 Preparation of test pieces	6
5.3.1 Upper-sole adhesion: construction type a	6
5.3.2 Upper-sole adhesion: construction types b, c, d and e	6
5.3.3 Sole-interlayer adhesion: construction types f and g	7
6 Test method	9
6.1 Principle	9
6.2 Procedure	9
7 Expression of results	11
7.1 Determination of the upper-sole adhesion	11
7.2 Evaluation of the mode of the bond failure	11
8 Test report	13
Annex A (normative) Ageing process conditions for the upper-sole bonding test	14
Bibliography	15