

ISO 4545-2:2017-12 (E)

Metallic materials - Knoop hardness test - Part 2: Verification and calibration of testing machines

| Contents | | Page |
|--|---|-------------|
| Foreword | | iv |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Terms and definitions | 1 |
| 4 | General conditions | 1 |
| 5 | Direct verification | 2 |
| 5.1 | General | 2 |
| 5.2 | Calibration of the test force | 2 |
| 5.3 | Verification of the indenter | 3 |
| 5.4 | Calibration and verification of the diagonal measuring system | 4 |
| 5.5 | Verification of the testing cycle | 4 |
| 5.6 | Uncertainty of calibration/verification | 5 |
| 6 | Indirect verification | 5 |
| 6.1 | General | 5 |
| 6.2 | Test force and hardness levels | 5 |
| 6.3 | Measurement of reference indentations | 5 |
| 6.4 | Number of indentations | 5 |
| 6.5 | Verification result | 5 |
| 6.6 | Repeatability | 6 |
| 6.7 | Bias | 6 |
| 6.8 | Uncertainty of calibration/verification | 7 |
| 7 | Intervals between verifications | 7 |
| 8 | Verification report/calibration certificate | 7 |
| 8.1 | Knoop testing machine | 7 |
| 8.2 | Knoop indenter | 8 |
| Annex A (informative) Uncertainty of the calibration results of the hardness testing system | | 9 |
| Bibliography | | 18 |