

DIN EN ISO 20863:2018-08 (E)

Footwear - Test methods for stiffeners and toepuffs - Bondability (ISO 20863:2018)

Contents		Page
European foreword		3
Foreword		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Apparatus and materials	5
5	Sampling and conditioning	6
	5.1 Method 1: Heat activated materials	6
	5.2 Method 2: Solvent activated materials	6
6	Procedure	7
7	Expression of results	7
	7.1 Dry bondability	7
	7.2 Wet bondability	8
8	Test report	8
Bibliography		9