DIN EN ISO 11666:2018-05 (E)

Non-destructive testing of welds - Ultrasonic testing - Acceptance levels (ISO 11666:2018)

Contents

Page

European foreword ... 3

Foreword ... 4

1 Scope ... 5

2 Normative references ... 5

3 Terms and definitions ... 5

4 Determination of discontinuity length ... 6

5 Sensitivity setting and levels ... 6

6 Acceptance levels ... 6

6.1 General ... 6

6.2 Indications from longitudinal discontinuities ... 7

6.3 Indications from transverse discontinuities ... 7

6.4 Grouping of discontinuities ... 7

6.5 Length of acceptable discontinuities ... 8

Annex A (normative) **Levels** ... 10

Annex B (normative) **Fixed-amplitude level technique** ... 21