ISO 9717:2017-09 (E)

Metallic and other inorganic coatings - Phosphate conversion coating of metals

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 Information to be supplied by the purchaser to the processor 1

5 Coating types and their importance 2
5.1 Coating types 2
5.2 Designation of conversion coating 2

6 Requirements 3
6.1 Appearance 3
6.2 Coating mass per unit area 3
6.3 Post treatments 3
6.4 Correlation of coating thickness and area-related mass 4

7 Heat treatment 4

Annex A (normative) **Determination of phosphate conversion coating resistance to neutral salt spray test** 5

Annex B (informative) **General information** 8

Annex C (informative) **Identification of phosphate conversion coating** 11

Bibliography 13