

ISO 18563-2:2017-07 (E)

Non-destructive testing - Characterization and verification of ultrasonic phased array equipment - Part 2: Probes

Contents	Page
Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Symbols	2
5 General compliance	2
6 Technical information for phased array probes	2
7 Test equipment	4
7.1 Electronic equipment	4
7.2 Test blocks and other equipment	4
7.2.1 General	4
7.2.2 Contact technique	4
7.2.3 Immersion technique	4
8 Performance tests for phased array probes	4
8.1 General	4
8.2 Physical aspects	5
8.2.1 Method	5
8.2.2 Acceptance criterion	5
8.3 Relative pulse-echo sensitivity variation	5
8.3.1 General	5
8.3.2 Method	5
8.3.3 Acceptance criteria	5
8.4 Frequency, bandwidth and pulse duration	6
8.4.1 General	6
8.4.2 Method	6
8.4.3 Acceptance criteria	6
8.5 Probe sensitivity	7
8.5.1 General	7
8.5.2 Method	7
8.5.3 Acceptance criteria	7
8.6 Inter-element cross-talk (optional)	7
8.6.1 General	7
8.6.2 Method	7
8.6.3 Acceptance criterion	8
8.7 Number of elements "out of specification"	8
8.7.1 General	8
8.7.2 Method	8
8.7.3 Acceptance criteria	8
Bibliography	9