

ISO 9227:2017-03 (E)

Corrosion tests in artificial atmospheres - Salt spray tests

Contents		Page
Foreword		v
Introduction		vi
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Principle	3
5	Test solutions	3
5.1	Preparation of the sodium chloride solution	3
5.2	pH adjustment	3
5.2.1	pH of the salt solution	3
5.2.2	Neutral salt spray (NSS) test	3
5.2.3	Acetic acid salt spray (AASS) test	3
5.2.4	Copper-accelerated acetic acid salt spray (CASS) test	4
5.3	Filtration	4
6	Apparatus	4
6.1	Component protection	4
6.2	Spray cabinet	4
6.3	Heater and temperature control	4
6.4	Spraying device	4
6.5	Collecting devices	5
6.6	Re-use	5
7	Method for evaluating cabinet corrosivity	6
7.1	General	6
7.2	Reference specimens	6
7.3	Arrangement of the reference specimens	6
7.4	Determination of mass loss (mass per area)	7
7.5	Satisfactory performance of cabinet	7
8	Test specimens	7
9	Arrangement of the test specimens	8
10	Operating conditions	8
11	Duration of tests	9
12	Treatment of test specimens after test	9
12.1	General	9
12.2	Non-organic coated test specimens: metallic and/or inorganic coated	9
12.3	Organic coated test specimens	9
12.3.1	Scribed organic coated test specimens	9
12.3.2	Organic coated but not scribed test specimens	10
13	Evaluation of results	10

14	Test report	10
	Annex A (informative) Example schematic diagram of one possible design of spray cabinet with means for optional treating fog exhaust and drain	12
	Annex B (informative) Complementary method for evaluating cabinet corrosivity using zinc reference specimens	14
	Annex C (normative) Preparation of specimens with organic coatings for testing	16
	Annex D (normative) Required supplementary information for testing test specimens with organic coatings	17
	Bibliography	18