# ISO 9934-1:2016-12 (E)

## Non-destructive testing - Magnetic particle testing - Part 1: General principles

## Contents

Page


Foreword ..... iv

1 Scope ..... 1

2 Normative references ..... 1

3 Termsanddefinitions ..... 1

4 Qualificationandcertificationofpersonnel ..... 2

5 Safety and environment ..... 2

6 Testing procedure ..... 2

7 Surface preparation ..... 2

8 Magnetization ..... 2
8.1 General requirements ..... 2
8.2 Verification of magnetization ..... 3
8.3 Magnetizing techniques ..... 4
8.3.1 General ..... 4
8.3.2 Current flow techniques ..... 4
8.3.3 Magnetic flow techniques ..... 6

9 Detection media ..... 10
9.1 Properties and selection of media ..... 10
9.2 Testing of detection media ..... 10
9.3 Application of detection media ..... 10

10 Viewing conditions ..... 10

11 Overall performance test ..... 10

12 Interpretation and recording of indications ..... 11

13 Demagnetization ..... 11

14 Cleaning ..... 11

15 Test report ..... 12

Annex A (informative)Examplefordeterminationofcurrentsrequiredtoachievespecified tangentialfieldstrengthsforvariousmagnetizationtechniques ..... 13

Bibliography ..... 17