

DIN EN ISO 19496-2:2017-08 (E)

Vitreous and porcelain enamels - Terminology - Part 2: Visual representations and descriptions (ISO 19496-2:2017)

| Contents | | Page |
|--------------------------------|------------------------------------|----------|
| European foreword | | 4 |
| Foreword | | 5 |
| 1 | Scope | 6 |
| 2 | Normative references | 6 |
| 3 | Terms and definitions | 6 |
| 4 | Enamelling defects | 6 |
| 4.1 | Chipping..... | 6 |
| 4.1.1 | Further designations..... | 6 |
| 4.1.2 | Description..... | 6 |
| 4.1.3 | Origin and causes..... | 6 |
| 4.2 | Lines..... | 8 |
| 4.2.1 | Hairlines..... | 8 |
| 4.2.2 | Bubble lines..... | 9 |
| 4.2.3 | Watermarks..... | 10 |
| 4.2.4 | Linear cracks..... | 11 |
| 4.3 | Lumps..... | 11 |
| 4.3.1 | Further designations..... | 11 |
| 4.3.2 | Description..... | 11 |
| 4.3.3 | Origin and causes..... | 11 |
| 4.4 | Dimples..... | 12 |
| 4.4.1 | Further designations..... | 12 |
| 4.4.2 | Description..... | 12 |
| 4.4.3 | Origin and causes..... | 12 |
| 4.5 | Blisters..... | 13 |
| 4.5.1 | Further designations..... | 13 |
| 4.5.2 | Description..... | 13 |
| 4.5.3 | Origin and causes..... | 13 |
| 4.6 | Spots and specks..... | 14 |
| 4.6.1 | Further designations..... | 14 |
| 4.6.2 | Description..... | 14 |
| 4.6.3 | Origin and causes..... | 14 |
| 4.7 | Crawling..... | 15 |
| 4.7.1 | Further designations..... | 15 |
| 4.7.2 | Description..... | 16 |
| 4.7.3 | Origin and causes..... | 16 |
| 4.8 | Copperheads and burn-offs..... | 16 |
| 4.8.1 | Further designations..... | 16 |
| 4.8.2 | Description..... | 17 |
| 4.8.3 | Origin and causes..... | 17 |
| 4.9 | Fish scales..... | 18 |
| 4.9.1 | Further designations..... | 18 |
| 4.9.2 | Description..... | 19 |
| 4.9.3 | Origin and causes..... | 19 |

| | | |
|------|----------------------------------|----|
| 4.10 | Pinholes..... | 19 |
| | 4.10.1 Further designations..... | 19 |
| | 4.10.2 Description..... | 19 |
| | 4.10.3 Origin and causes..... | 20 |
| 4.11 | Ripples..... | 20 |
| | 4.11.1 Further designations..... | 20 |
| | 4.11.2 Description..... | 20 |
| | 4.11.3 Origin and causes..... | 20 |
| 4.12 | Poor adherence..... | 21 |
| | 4.12.1 Further designations..... | 21 |
| | 4.12.2 Description..... | 21 |
| | 4.12.3 Origin and causes..... | 21 |
| 4.13 | Cracks..... | 22 |
| | 4.13.1 Further designations..... | 22 |
| | 4.13.2 Description..... | 22 |
| | 4.13.3 Origin and causes..... | 22 |