DIN EN ISO 17635:2017-04 (E)

Non-destructive testing of welds - General rules for metallic materials (ISO 17635:2016)

Contents

Page

European foreword ... **3**

Foreword ... **4**

1 Scope ... **5**

2 Normative references ... **5**

3 Terms and definitions ... **6**

4 Abbreviated terms ... **7**

5 Limitations ... **7**
5.1 Stage of manufacture ... 7
5.2 Extent of testing ... 7
5.3 Materials ... 7

6 Personnel qualification ... **8**

7 Testing organization ... **8**

8 Documentation ... **8**
8.1 Documentation prior to testing ... 8
8.1.1 Written procedures ... 8
8.1.2 Testing plan ... 8
8.2 Documentation after testing ... 8
8.2.1 Records of individual testing ... 8
8.2.2 Final report ... 8

9 Selection of testing method ... **9**
9.1 General ... 9
9.2 Butt- and T-joints with full penetration ... 9
9.3 Butt- and T-joints without full penetration and fillet welds ... 9

10 Performance of testing ... **10**
10.1 Determination of standard to be applied ... 10
10.2 Conditions for testing ... 10
10.3 Time of testing ... 11
10.4 Non-acceptable indications ... 11

Annex A (normative) **Rules and standards to be applied** ... **12**

Annex B (informative) **Graphs of standard context** ... **15**

Bibliography ... **17**