

ISO 2061:2015-07 (E)

Textiles - Determination of twist in yarns - Direct counting method

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Principle	2
5	Apparatus	3
6	Standard atmosphere	3
7	Sampling	3
8	Test specimens	4
8.1	Length	4
8.1.1	Single spun yarns	4
8.1.2	Single multifilament, plied, and cabled yarns	4
8.2	Selection	4
8.3	Number of test specimens	4
9	Procedure 1 -- Determination of the direction of twist	5
10	Procedure 2 -- Determination of the amount of twist	6
10.1	Preliminary procedure	6
10.2	Single, spun yarn	6
10.3	Single, multifilament yarns	6
10.4	Plied yarns	7
10.5	Cabled yarns	7
11	Calculation of results	8
11.1	Average twist per specimen	8
11.2	Average twist per sample	8
11.3	Variation of observations	8
11.4	Change in length on untwisting	8
11.5	Twist factor ()	9
12	Expression of results	9
13	Test report	9
13.1	General	9
13.2	Single yarns	9
13.3	Plied yarns	10
13.4	Cabled yarns	10
Annex A (informative)	Suggested procedure for sampling	12
Bibliography		13