

DIN EN 15572:2015-12 (E)

Machines and plants for mining and tooling of natural stone - Safety - Requirements for edge finishing machines

Contents		Page
European foreword		4
Introduction		5
1	Scope	6
2	Normative references	7
3	Terms and definitions	8
4	List of significant hazards	18
5	Safety requirements and/or protective measures	20
5.1	General	20
5.2	Controls	20
5.3	Protection against mechanical hazards	26
5.4	Protections against no mechanical hazards	31
6	Information for use	34
6.1	Signals and warning devices	34
6.2	Marking	34
6.3	Instruction handbook	35
Annex A (normative) Noise emission measurement		39
A.1	Introduction	39
A.2	Measurement of the A-weighted emission sound pressure level at the operator positions or other specified positions	39
A.3	Determination of sound power level	40
A.4	Installation, mounting and operating conditions for noise emission measurement	44
A.5	Information to be recorded and reported	44
A.6	Declaration and verification of noise emission values	56
Annex ZA (informative) Relationship between this European standard and the essential requirements of EU Directive 2006/42/EC		58
Bibliography		59
Figures Figure 1 -- Example of a table edge finishing machine with a single work spindle		9
Figure 2 -- Example of a table edge finishing machine with more work spindles		10
Figure 3 -- Example of a vertical belt edge finishing machine		11
Figure 4 -- Example of a horizontal belt edge finishing machine		12
Figure 5 -- Example of grinding and polishing tools		13
Figure 6 -- Example of a bush-hammering tool		13
Figure 7 -- Example of a diamond wheel		14

Figure 8 -- Example of a calibrating tool	14
Figure 9 -- Example of a dripstone tool	14
DINEN15572:2015-12 Figure 10 -- Example of a cutting tool	15
Figure 11 -- Example of a shaping tool	15
Figure 12 -- Example of types of oscillating spindles-holding beam for horizontal belt edge finishing machine with oscillation range of 180° (A) and with maximum oscillation range of 5°-10° (B)	16
Figure 13 -- Example of types of oscillating spindles-holding beam for vertical belt edge finishing machine with oscillation range of 180° (A) and with maximum oscillation range of 5°-10° (B)	17
Figure 14 -- Example of a control panel holder device for horizontal belt edge finishing machine	21
Figure 15 -- Safety distance between conveyor belt and fixed guards over winding and unwinding points	30
Figure A.1 -- Measurement surface and microphone positions	42
Figure A.2 -- Example of microphone positions when the A-weighted emission sound pressure level at the operator position exceeds 80 dB and at least a dimension (L1 or L2 or L3) exceeds 7 m	43
Tables Table 1 -- List of significant hazards	18
Table 2 -- Light alloy guard thickness and tensile strength	31
Table A.1 -- Noise test code - General Data Sheet	45