

DIN EN 12057:2015-05 (E)

Natural stone products - Modular tiles - Requirements

Contents		Page
Foreword		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	6
4	Characteristics of natural stone modular tiles	6
4.1	Geometrical characteristics	6
4.1.1	General	6
4.1.2	Dimensions	7
4.1.3	Surface finish	7
4.2	Physical and mechanical characteristics	7
4.2.1	General	7
4.2.2	Denomination	8
4.2.3	Visual appearance	8
4.2.4	Flexural strength	9
4.2.5	Bond strength/adhesion	9
4.2.6	Water absorption at atmospheric pressure	10
4.2.7	Reaction to fire	10
4.2.8	Water absorption by capillarity	10
4.2.9	Apparent density and open porosity	10
4.2.10	Durability	10
4.2.11	Thermal shock resistance	11
4.2.12	Water vapour permeability	11
4.2.13	Slip resistance	11
4.2.14	Skid resistance	11
4.2.15	Tactility	11
4.2.16	Direct airborne sound insulation	12
4.2.17	Thermal conductivity	12
4.2.18	Release of dangerous substances	12
5	Testing, assessment and sampling methods	12
5.1	Testing	12
5.2	Sampling	12
5.2.1	General	12
5.2.2	Principles of sampling	13
5.2.3	Taking bulk samples	13
5.2.4	Preparing a sampling plan	13
5.2.5	Sampling apparatus	13
5.2.6	Sampling methods	13
5.2.7	Marking, packaging and dispatch of the samples	15
5.2.8	Sampling report	15
6	Assessment and verification of constancy of performance - AVCP	17
6.1	General	17
6.2	Type Testing	17
6.2.1	General	17
6.2.2	Test samples, testing and compliance criteria	18
6.2.3	Test reports	19
6.2.4	Shared other party results	19

6.2.5	Cascading determination of the product type results	19
6.3	Factory production control (FPC)	21
6.3.1	General	21
6.3.2	Requirements	21
6.3.3	Product specific requirements	24
6.3.4	One-off products, pre-production products (e.g. prototypes) and products produced in very low quantity	25
6.3.5	Procedure for modifications	26
7	Marking and packaging	26
Annex ZA (informative) Clauses of this European Standard addressing the provisions of the EU Construction Products Regulation		28
ZA.1	Scope and relevant characteristics	28
ZA.2	Procedure for attestation of conformity of natural stone modular tiles	33
ZA.2.1	System(s) of attestation of conformity	33
ZA.2.2	Declaration of performance (DoP)	41
ZA.2.2.1	General	41
ZA.2.2.2	Content	42
ZA.2.2.3	Examples of DoP	43
ZA.2.2.3.1	Example of DoP for natural stone tiles used as internal wall and ceiling finishes	43
ZA.2.2.3.2	Example of DoP for natural stone tiles used as external wall and ceiling finishes	45
ZA.2.2.3.3	Example of DoP for natural stone tiles used as internal flooring and stair finishes	47
ZA.2.2.3.4	Example of DoP for natural stone tiles used as external flooring and stair finishes	49
ZA.3	CE marking and labelling	51
Bibliography		56