

# DIN EN ISO 23277:2015-06 (E)

## Non-destructive testing of welds - Penetrant testing - Acceptance levels (ISO 23277:2015)

---

| <b>Contents</b>  |                                 | <b>Page</b> |
|--|---------------------------------|-------------|
| Foreword .....   |                                 | 3           |
| 1  | Scope .....                     | 4           |
| 2  | Normative references .....      | 4           |
| 3  | Terms and definitions .....     | 4           |
| 4  | Testing parameters .....        | 5           |
| 4.1  | General .....                   | 5           |
| 4.2  | Sensitivity .....               | 5           |
| 4.3  | Surface condition .....         | 5           |
| 4.4  | Process and technique .....     | 5           |
| 5  | Acceptance levels .....         | 5           |
| 5.1  | General .....                   | 5           |
| 5.2  | Evaluation of indications ..... | 6           |
| 5.3  | Removal of imperfections .....  | 6           |
| Annex A (informative) Recommended testing parameters ..... |                                 | 7           |