

DIN EN ISO 23277:2015-06 (E)

Non-destructive testing of welds - Penetrant testing - Acceptance levels (ISO 23277:2015)

Contents		Page
Foreword		3
1	Scope	4
2	Normative references	4
3	Terms and definitions	4
4	Testing parameters	5
4.1	General	5
4.2	Sensitivity	5
4.3	Surface condition	5
4.4	Process and technique	5
5	Acceptance levels	5
5.1	General	5
5.2	Evaluation of indications	6
5.3	Removal of imperfections	6
Annex A (informative) Recommended testing parameters		7