

DIN EN 12496:2014-02 (E)

Galvanic anodes for cathodic protection in seawater and saline mud

Contents		Page
Foreword		3
Introduction		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Galvanic anode materials and their properties	8
4.1	General	8
4.2	Anode alloy composition	8
4.3	Electrochemical properties	9
4.3.1	General	9
4.3.2	Potential	9
4.3.3	Current capacity	9
4.3.4	Anode consumption rate	10
5	Anode design and acceptance criteria	10
5.1	General	10
5.2	Chemical composition	11
5.3	Physical properties	11
5.4	Electrochemical testing	11
5.5	Anode core materials	12
5.6	Cable connections	13
Annex A (normative) Physical tolerances for galvanic anodes		14
A.1	Anode mass	14
A.2	Anode dimensions and straightness	14
A.3	Steel core	15
A.4	Anode surface irregularities	15
A.5	Cracks in cast anodic material	15
A.5.1	General	15
A.5.2	Stand-off and flush mounting anodes	16
A.5.3	Bracelet anodes	16
A.6	Internal defects and destructive testing	16
Annex B (informative) Composition and performance properties for galvanic anodes		18
B.1	Aluminium alloys	18
B.1.1	Anode material	18
B.1.2	Electrochemical properties	19
B.2	Magnesium alloy	20
B.2.1	Anode material	20
B.2.2	Electrochemical properties	21
B.3	Zinc alloy	22
B.3.1	Anode material	22
B.3.2	Electrochemical properties	23
Annex C (informative) Description of various electrochemical tests		24

C.1	Free running test	24
C.2	Galvanostatic test	24
C.3	Potentiostatic test	24
C.4	Quality control testing	25
Bibliography		26