

DIN EN 12473:2014-07 (E)

General principles of cathodic protection in seawater

Contents		Page
Foreword		4
1	Scope	5
2	Normative references	5
3	Terms, definitions, abbreviations and symbols	5
4	Application of cathodic protection in seawater	9
4.1	General	9
4.2	Galvanic anode method	9
4.3	Impressed current method	10
4.4	Hybrid systems	10
5	Determination of level of cathodic protection	12
5.1	Measurement of protection level	12
5.2	Reference electrodes	12
5.3	Potentials of reference electrodes	12
5.4	Verification of reference electrodes	12
5.5	Potential measurement	12
6	Cathodic protection potential criteria	13
6.1	General	13
6.2	Carbon-manganese and low alloy steels	13
6.3	Other metallic materials	15
6.3.1	General	15
6.3.2	Stainless steels	15
6.3.3	Nickel alloys	16
6.3.4	Aluminium alloys	16
6.3.5	Copper alloys	17
7	Design considerations	17
7.1	Introduction	17
7.2	Technical and operating data	17
7.2.1	Design life	17
7.2.2	Materials of construction	17
7.3	Surfaces to be protected	18
7.4	Protective coatings	18
7.5	Availability of electrical power	18
7.6	Weight limitations	18
7.7	Adjacent structures	18
7.8	Installation considerations	18
7.9	Current demand	19
8	Effect of environmental factors on current demand	19
8.1	Introduction	19
8.2	Dissolved oxygen	19
8.3	Sea currents	19
8.4	Calcareous deposits	19
8.5	Temperature	20
8.6	Salinity	20
8.7	pH	21

8.8	Marine fouling	21
8.9	Effect of depth	21
8.10	Seasonal variations and storms	21
9	Secondary effects of cathodic protection	21
9.1	General	21
9.2	Alkalinity	22
9.3	Environmentally-assisted cracking	22
9.3.1	General	22
9.3.2	Hydrogen embrittlement	22
9.3.3	Corrosion fatigue	22
9.4	Chlorine	23
9.5	Stray currents and interference effects	23
10	Use of cathodic protection in association with coatings	24
10.1	Introduction	24
10.2	Coating selection	24
10.3	Coating breakdown	25
Annex A (informative) Corrosion of carbon-manganese and low-alloy steels		26
A.1	Nature of metallic corrosion	26
A.2	Polarization	27
Annex B (informative) Principles of cathodic protection		30
Annex C (informative) Reference electrodes		33
C.1	General	33
C.2	Silver/silver chloride/seawater electrode	33
C.3	The zinc/seawater electrode	35
C.4	Verification of reference electrodes	35
Annex D (informative) Corrosion of metallic materials other than carbon-manganese and low-alloy steels typically subject to cathodic protection in seawater		37
D.1	Stainless steels	37
D.2	Nickel alloys	37
D.3	Aluminium alloys	37
D.4	Copper alloys	38
Bibliography		39