

DIN EN 1467:2012-06 (E)

Natural stone - Rough blocks - Requirements

Contents		Page
Foreword		3
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Requirements	7
4.1	Requirements for geometric characteristics	7
4.1.1	Measurement criteria	7
4.1.2	Requirements on shape	8
4.1.3	Requirements for volume	8
4.1.4	Requirements for mass	8
4.2	Requirements of natural stone for rough blocks	8
4.2.1	General	8
4.2.2	Denomination	8
4.2.3	Visual appearance	8
4.2.4	Apparent density and open porosity	9
4.2.5	Flexural strength	9
4.2.6	Other requirements	9
5	Marking	9
6	Evaluation of conformity and factory production control	9
6.1	Evaluation of conformity	9
6.2	Initial type testing	10
6.3	Factory production control	10
Annex A (informative)	Sampling	12
A.1	General	12
A.2	Principles of sampling	12
A.3	Taking bulk samples	12
A.4	Preparing a sampling plan	12
A.5	Sampling apparatus	13
A.6	Sampling methods	13
A.6.1	General	13
A.6.2	Sampling from quarries	13
A.6.3	Sampling from plants	14
A.6.4	Sampling from buildings	14
A.7	Marking, packaging and dispatch of the samples	14
A.8	Sampling report	14
Bibliography		16