ISO 11666:2010-12 (E)

Non-destructive testing of welds - Ultrasonic testing - Acceptance levels

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Measurement of indication length 1

4 Sensitivity setting and levels 2

5 Acceptance levels 2
5.1 General 2
5.2 Longitudinal indications 3
5.3 Transverse indications 3
5.4 Grouping of indications 3
5.5 Cumulative length of acceptable indications 4

Annex A (normative) Levels 5

Annex B (normative) Fixed amplitude level technique 17