ISO 28641:2010-06 (E)

Rubber compounding ingredients - Organic chemicals - General test methods

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Abbreviations 2

4 General requirements 2
4.1 Thermometer 2
4.2 Dessicator 2

5 Sampling 2
5.1 Apparatus 2
5.2 Sampling method 2

6 Drying the sample 2
6.1 General 2
6.2 Drying methods for liquid compounding ingredients 2
6.3 Drying methods for solid compounding ingredients 3

7 Test methods 4
7.1 Relative density 4
7.2 Loss on heating 8
7.3 Sieve residue 10
7.4 pH of water extract 12
7.5 Melting point 14
7.6 Temperature of solidification 17
7.7 Softening point 20
7.8 Density of the bulk material 22
7.9 Ash 24
7.10 Refractive index 25

Annex A (informative) Examples of sampling apparatus 29

Annex B (informative) Examples of suitable drying apparatus 31

Annex C (normative) Verification of accuracy of pH-meter 34

Annex D (normative) Calibration of the pH-meter 38

Annex E (informative) Precision 40

Bibliography 47