

DIN EN ISO 17640:2011-04 (E)

Non-destructive testing of welds - Ultrasonic testing - Techniques, testing levels, and assessment (ISO 17640:2010)

Contents		Page
Foreword		3
1	Scope	4
2	Normative references	4
3	Symbols and definitions	5
4	Principle	5
5	Information required prior to testing	6
5.1	Items to be specified	6
5.2	Specific information required before testing	6
5.3	Written test procedure	7
6	Requirements for personnel and equipment	7
6.1	Personnel qualifications	7
6.2	Equipment	7
6.3	Probe parameters	7
7	Testing volume	8
8	Preparation of scanning surfaces	8
9	Parent metal testing	9
10	Range and sensitivity setting	10
10.1	General	10
10.2	Reference for sensitivity setting	10
10.3	Evaluation levels	11
10.4	Transfer correction	11
10.5	Signal to noise ratio	11
11	Testing levels	12
12	Testing techniques	12
12.1	General	12
12.2	Manual scan path	12
12.3	Testing for imperfections perpendicular to the testing surface	12
12.4	Location of indications	12
12.5	Evaluation of indications	13
13	Test report	14
Annex A (normative) Testing levels for various types of welded joints		16