ISO 148-2:2008-12 (E)

Metallic materials - Charpy pendulum impact test - Part 2: Verification of testing machines

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 2

3 Terms and definitions 2
3.1 Definitions pertaining to the machine 2
3.2 Definitions pertaining to energy 3
3.3 Definitions pertaining to test pieces 4

4 Symbols and abbreviated terms 4

5 Testing machine 6

6 Direct verification 6
6.1 General 6
6.2 Foundation/installation 6
6.3 Machine framework 6
6.4 Pendulum 7
6.5 Anvil and supports 11
6.6 Indicating equipment 11

7 Indirect verification by use of reference test pieces 12
7.1 Reference test pieces used 12
7.2 Absorbed energy levels 12
7.3 Requirements for reference test pieces 12
7.4 Limited direct verification 12
7.5 Bias and repeatability 13

8 Frequency of verification 13

9 Verification report 14
9.1 General 14
9.2 Direct verification 14
9.3 Indirect verification 14

10 Uncertainty 14

Annex A (informative) Measurement uncertainty of the result of the indirect verification of a Charpy pendulum impact machine 21

Annex B (informative) Measurement uncertainty of the results of the direct verification of a Charpy pendulum impact testing machine 25

Annex C (informative) Direct method of verifying the geometric properties of pendulum impact testing machines using a jig 31

Bibliography 38