

ISO 12004-2:2008-10 (E)

Metallic materials - Sheet and strip - Determination of forming-limit curves - Part 2: Determination of forming-limit curves in the laboratory

Contents		Page
Foreword		iv
Introduction		v
1 Scope		1
2 Symbols and abbreviated terms		1
3 Principle		2
4 Test pieces and equipment		3
5 Analysis of strain profile and measurement of 1 - 2 pairs		10
6 Documentation		15
7 Test report		16
Annex A (normative) Second derivative and "filtered" second derivative		17
Annex B (normative) Calculation of the width of the fit window		18
Annex C (normative) Evaluation of the inverse best-fit parabola on the "bell-shaped curve"		19
Annex D (normative) Application/Measurement of grid -- Evaluation with magnifying glass or microscope		21
 Tables		
Annex E (informative) of experimental data for validation of calculation programme		22
Annex F (normative) Representation and mathematical description of FLC		23
Annex G (informative) Examples of critical cross-sectional data		24
Annex H (normative) Flowchart from measured strain distributions to FLC values		25
Bibliography		27