

DIN EN 15285:2008-06 (E)

Agglomerated stone - Modular tiles for flooring and stairs (internal and external)

Contents		Page
Foreword		3
1	Scope	4
2	Normative references	4
3	Terms and definitions	5
4	Requirements	5
4.1	Requirements for geometric characteristics	5
4.1.1	General	5
4.1.2	Dimensions	5
4.1.3	Size and shape	5
4.1.4	Surface finish	6
4.2	Requirements for flooring and stairs modular tiles made of agglomerated stones	6
4.2.1	General	6
4.2.2	Apparent density and water absorption	7
4.2.3	Flexural strength	7
4.2.4	Abrasion resistance	7
4.2.5	Chemical resistance	7
4.2.6	Visual appearance	8
4.2.7	Reference sample, visual inspection and acceptance criteria	8
4.2.8	Reaction to fire	8
4.2.9	Slipperiness	9
4.2.10	Thermal conductivity	10
4.2.11	Thermal shock resistance	10
4.2.12	Tactility/visibility	10
4.2.13	Linear thermal expansion coefficient	10
4.2.14	Electrical resistivity	10
4.2.15	Impact resistance	10
4.2.16	Frost resistance	10
4.2.17	Dimensional stability	11
5	Marking, labelling and packaging	11
6	Evaluation of conformity	11
6.1	General rules	11
6.2	Initial type testing (ITT)	11
6.3	Factory production control (FPC)	12
6.3.1	General	12
6.3.2	FPC requirements	13
6.3.3	Description of the records	13
Construction Products Directive		15
ZA.1 Scope and relevant characteristics		15
ZA.2 Procedures for the attestation of conformity of agglomerated stone modular tiles		17
ZA.2.1 Systems of attestation of conformity		17
ZA.2.2 EC certificate of conformity and EC declaration of conformity		20
ZA.3 CE marking and labelling		21
Bibliography		26