

ISO 8075:2025-05 (E)

Aerospace - Surface treatment of hardenable stainless steel parts

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Technical requirements	2
4.1	General	2
4.2	Technical requirements	2
4.3	Process details	3
4.3.1	Degreasing cleaning	3
4.3.2	Stress relief	3
4.3.3	Removal of scale and oxides	4
4.3.4	Smoothing surface	5
4.3.5	Passivation	6
4.3.6	Hydrogen embrittlement relief bake	7
4.3.7	Rinse and dry	7
4.3.8	Rework	8
5	Quality control	8
5.1	Responsibility for inspection	8
5.2	Batch acceptance tests	8
5.2.1	Appearance	8
5.2.2	Corrosion resistance	8
5.3	Process control tests	8
5.4	Process qualification tests	8
5.5	Solution control	9
5.6	Inspection and test	9
5.6.1	Appearance	9
5.6.2	Corrosion resistance	9
5.7	Approval	10
6	Packaging and delivery	10
6.1	Packaging	10
6.2	Delivery	11