

DIN EN 16602-60-14:2020-11 (E)

Space product assurance - Relifing procedure - EEE components; English version
EN 16602-60-14:2020

Table of contents

European Foreword	4
1 Scope	5
2 Normative references	6
3 Terms, definitions and abbreviated terms	7
3.1 Terms from other standards.....	7
3.2 Terms specific to the present standard	7
3.3 Abbreviated terms.....	10
3.4 Symbols.....	11
3.5 Nomenclature	11
4 Environmental parameters for handling and storage for Class 1 to Class 3 programmes	13
4.1 General rules and requirements.....	13
4.1.1 <<deleted>>.....	13
4.1.2 Procedures	13
4.1.3 Storage area and storage zone	13
4.1.4 Cleanliness	13
4.1.5 ESD protection.....	14
4.1.6 Packing – Packaging – Handling.....	14
4.1.7 Quality assurance requirements for storage areas	14
4.2 Storage conditions	14
4.2.1 Air	14
4.2.2 Temperature	14
4.2.3 Relative humidity (RH)	14
4.2.4 Container	15
5 Timing parameters for Class 1 to Class 3 programmes	16
6 Control parameters for Class 1 and Class 2 programmes	18
6.1 Test requirements.....	18
6.1.1 Requirements per EEE parts family:	18
6.1.2 <<deleted>>.....	22

6.1.3	Electrical testing	22
6.1.4	External visual inspection	23
6.1.5	Seal test	23
6.2	Nonconformance	23
6.3	Relifing datecode	23
6.4	Relifing report	24
6.5	Certificate of Conformity	24
7	Control parameters for Class 3 programmes	25
7.1	Test requirements	25
7.1.1	Requirements per EEE parts family	25
7.1.2	Electrical testing	27
7.1.3	External visual inspection	27
7.2	Nonconformance	27
7.3	Relifing datecode	27
7.4	Relifing report	28
7.5	Certificate of Conformity	28
	Annex A (normative) <<deleted and recreated as informative Annex C>>	29
	Annex B (informative) <<deleted>	30
	Annex C (informative) Guidelines for a Relifing report	31
	Bibliography	33
Figures		
	Figure C-1 : Example of a relifing traveller sheet	32
Tables		
	Table 5-1: Timing parameters	17
	Table 6-1: Control parameters and detailed application of categories for Class 1 and Class 2 programmes	20
	Table 7-1: Control parameters and detailed application of categories for Class 3 programmes	26