ISO 12334:2000-02 (E)

Aerospace - Hydraulic, pressure-compensated, variable delivery pumps - General requirements for 35000 kPa systems

Contents

Page

Foreword vi

1 Scope 1

2 Normative references 1

3 Functional requirements 2
3.1 Hydraulic fluid 2
3.2 Rated discharge pressure 2
3.3 Maximum full-flow pressure 3
3.4 Inlet pressure 3
3.4.1 Rated inlet pressure 3
3.4.2 Cavitation pressure 3
3.4.3 Minimum inlet pressure 3
3.5 Case drain pressure 3
3.5.1 Rated case-drain pressure 3
3.5.2 Case proof-pressure 3
3.6 Case drain flow 3
3.7 Rated temperature 4
3.8 Maximum displacement 4
3.9 Rated delivery 4
3.10 Rated speed 4
3.11 Endurance 6
3.12 Torque 6
3.13 Efficiency 6
3.14 Discharge pressure pulsations 6
3.15 Variable delivery control 6
3.15.1 General 6
3.15.2 Response time 7
3.15.3 Stability 7
3.16 Maximum transient pressure 8
3.17 Depressurization 8
3.18 Balance 8
3.19 Adjustment 9
3.20 Safety wire sealing 9
3.21 Directionally critical components 9
3.22 Environmental requirements 9
3.23 Installation requirements 9
3.23.1 Dimensions 9
3.23.2 Mass 10
3.23.3 Mounting 10
3.23.4 Drive coupling 10
3.23.5 Ports 10
3.24 Detail requirements 11
3.24.1 Material 11
3.24.2 Metals 11
3.24.3 Corrosion protection 11
3.24.4 Castings 12
3.24.5 Seals 12
3.24.6 Identification marking 12
3.24.7 Design and construction 13

3.25 Maintainability 13
3.25.1 Maintenance concept 13
3.25.2 Useful life and storage conditions 13
3.26 Reliability 13
3.26.1 Equipment compliance 13
3.26.2 Requirements 13

4 Quality assurance provisions 14
4.1 Responsibility for inspection 14
4.2 Classification of tests 14

5 Qualification tests 14
5.1 General 14
5.2 Qualification procedure 14
5.2.1 Detail specification 14
5.2.2 Qualification by analogy 14
5.2.3 Pump qualification test report 14
5.3 Samples and programme of qualification tests 15
5.4 General conditions for qualification tests 15
5.5 Acceptance tests 16
5.6 Dimensional check 16
5.7 Proof-pressure and overspeed test 16
5.8 Calibration 16
5.8.1 Pump inlet pressurized 16
5.8.2 Flow rate and driving torque values 16
5.8.3 Minimum operating speed 16
5.9 Maximum pressure, response time and pressure pulsation tests 16
5.9.1 General 16
5.9.2 System impedance 17
5.9.3 Maximum pressure test 17
5.9.4 Determination of response time 17
5.9.5 Pressure pulsation test 18
5.10 Heat rejection test 18
5.10.1 Principle 18
5.10.2 Determination of heat rejection 18
5.11 Vibration tests 18
5.11.1 Mounting of the test pump 18
5.11.2 Pump operating during vibration tests 19
5.11.3 Resonant frequency vibration test 19
5.11.4 Cyclic frequency vibration test 19
5.11.5 Other vibration tests 19
5.12 Low temperature test 19
5.13 Endurance testing 20
5.13.1 Test programme 20
5.13.2 Filtration for normal endurance tests 20
5.13.3 Filter check 20
5.13.4 Calibration 20
5.13.5 Start-stop cycles 20
5.13.6 Pump case pressure cycles 23
5.13.7 Air ingestion 23
5.13.8 Thermal cycles 23
5.13.9 Thermal shock 24
5.13.10 Hydraulic fluid 24
5.13.11 Failure of parts 24
5.14 Cavitation test 24
5.15 Drive coupling shear test 24
5.16 Teardown inspection 24

6 Acceptance tests 25
6.1 General 25
6.2 Examination of the product 25
6.3 Test programme 25

6.3.1 Break-in run 25
6.3.2 Proof-pressure and overspeed tests 25
6.3.3 Teardown inspection examination 26
6.3.4 Break-in run 26
6.3.5 Functional tests 26
6.3.6 External leakage test 26
6.3.7 Pressure control test 27
6.3.8 Calibration 27
6.3.9 Filter patch test 27

7 Storage and packaging 28