

# ISO 18487-1:2017-04 (E)

## Aerospace series - Titanium tube for 35 MPa operating pressure - Part 1: Inch series

<b>Contents</b>		<b>Page</b>
Foreword .....		iv
Introduction .....		v
<b>1</b>	<b>Scope .....</b>	<b>1</b>
<b>2</b>	<b>Normative references .....</b>	<b>1</b>
<b>3</b>	<b>Terms and definitions .....</b>	<b>2</b>
<b>4</b>	<b>Dimensions .....</b>	<b>2</b>
<b>5</b>	<b>Tolerances .....</b>	<b>3</b>
<b>6</b>	<b>Technical requirements .....</b>	<b>3</b>
6.1	General .....	3
6.2	Composition .....	3
6.3	Melting practice .....	3
6.4	Heat treatment and delivery condition .....	3
6.5	Tensile properties .....	3
6.6	Microstructure .....	4
6.6.1	General .....	4
6.6.2	Grain size .....	4
6.6.3	Contractile strain ratio (CSR) .....	4
6.7	Surface condition and texture .....	4
6.7.1	Surface treatment .....	4
6.7.2	Surface condition .....	4
6.7.3	Surface texture, Ra .....	5
6.8	Ultrasonic inspection .....	5
6.9	Flarability .....	5
6.9.1	General .....	5
6.9.2	Surface contamination .....	5
6.10	Bending .....	7
6.11	Flattening .....	7
6.12	Deformation under pressure test .....	7
6.13	Impulse pressure fatigue test .....	8
6.13.1	General .....	8
6.13.2	Proof test .....	8
6.13.3	Pressure impulse test .....	8
6.13.4	Additional test .....	11
6.13.5	Ultimate (as per CS 25.1435) and burst test .....	11
<b>7</b>	<b>Quality assurance .....</b>	<b>12</b>
<b>8</b>	<b>Preparation for delivery .....</b>	<b>12</b>
8.1	Marking .....	12
8.2	Packing .....	12
Bibliography .....		13