

ISO 8278:2016-03 (E)

Aerospace series - Hydraulic, pressure compensated, variable delivery pumps - General requirements

Contents		Page
Foreword		vi
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	General requirements	6
4.1	Order of precedence	6
4.2	Hydraulic system characteristics	6
4.3	Airworthiness requirements	7
4.4	Qualification	7
5	Functional requirements	7
5.1	Hydraulic fluid	7
5.2	Pump pressure	7
5.2.1	Rated discharge pressure	7
5.2.2	Maximum full-flow pressure	7
5.2.3	Pressure pulsations	8
5.2.4	Inlet pressure	8
5.3	Case drain pressure	8
5.3.1	Rated case drain pressure	8
5.3.2	Maximum transient case drain pressure	8
5.3.3	Maximum case drain pressure	8
5.4	Flows	9
5.4.1	Pump rated discharge flow	9
5.4.2	Pump case flow	9
5.4.3	Shaft seal leakage flow	9
5.4.4	External leakage	9
5.5	Speed and direction of rotation	10
5.5.1	Rated speed	10
5.5.2	Overspeed	10
5.5.3	Direction of rotation	10
5.6	Torque	10
5.7	Pump overall efficiency	10
5.8	Variable delivery control	15
5.8.1	General	15
5.8.2	Adjustment	15
5.8.3	Response time	15
5.8.4	Stability	16
5.8.5	Maximum transient pressure	17
5.9	Rated temperature	17
5.10	Acoustic noise level	17
5.11	Endurance	17
5.12	Environmental requirements	18
6	Detail design requirements	18
6.1	Dimensionally critical components	18
6.2	Maintainability features	18
6.3	Seals	19

6.4	Lubrication	19
6.5	Balance	19
6.6	Self-contained failure	19
6.7	Safety wire sealing	19
6.8	Electro-conductive bonding	19
6.9	Marking	19
6.9.1	Nameplate	19
6.9.2	Fluid identification	20
6.9.3	Ports	20
7	Strength requirements	20
7.1	General	20
7.2	Pressure loads	20
7.3	Proof pressure	20
7.3.1	Pump case	20
7.3.2	Pump inlet port	20
7.3.3	Pump discharge port	20
7.4	Ultimate pressure	21
7.4.1	Pump case	21
7.4.2	Pump inlet port	21
7.4.3	Pump discharge port	21
7.5	Pressure impulse (fatigue)	21
7.6	Port strength	21
8	Construction requirements	21
8.1	Materials	21
8.1.1	General	21
8.1.2	Metals	22
8.2	Corrosion protection	22
8.2.1	General	22
8.2.2	Ferrous and copper alloys	23
8.2.3	Aluminium alloys	23
8.3	Castings	23
9	Installation requirements	23
9.1	Dimensions	23
9.2	Mass	23
9.3	Mounting	23
9.4	Orientation	24
9.5	Drive coupling	24
9.6	Ports	24
10	Maintenance requirements	24
10.1	Maintenance concept	24
10.2	Service life limitations and storage specifications	25
11	Reliability requirements	25
11.1	Equipment compliance	25
11.2	Requirements	25
12	Quality assurance provisions	25
12.1	Responsibility for inspection	25
12.2	Classification of tests	25
12.3	Test stand requirements	26
13	Acceptance tests	26
13.1	General	26
13.2	Examination of the product	26
13.3	Test programme	26
13.3.1	General	26
13.3.2	External leakage requirements	27

13.3.3	Break-in run	27
13.3.4	Proof pressure test	27
13.3.5	Load cycles	27
13.3.6	Teardown inspection examination	27
13.3.7	Run-in	28
13.3.8	Functional tests	28
13.3.9	Pressure control test	28
13.3.10	Calibration	28
13.3.11	Fluid contamination test	29
13.3.12	Electro-conductive bonding	30
13.4	Storage and packaging	30
14	Qualification tests	30
14.1	Purpose	30
14.2	Qualification procedure	30
14.2.1	Qualification by analogy	30
14.2.2	Pump qualification test report	30
14.2.3	Samples and program of qualification tests	31
14.3	Qualification testing	31
14.3.1	Dimensional check	31
14.3.2	Expanded envelope acceptance tests	32
14.3.3	Calibration	32
14.3.4	Maximum pressure and response time tests	32
14.3.5	Pressure pulsation test	34
14.3.6	Heat rejection test	34
14.3.7	Endurance test	35
14.3.8	Minimum inlet pressure test	40
14.3.9	Environmental tests	41
14.3.10	Structural tests	41
14.3.11	Supplementary tests	43
	Bibliography	44