DIN EN 13525:2022-06 (E)

Forestry machinery - Wood chippers - Safety

Contents

Page

European foreword 4

Introduction 5

1 Scope 6

2 Normative references 7

3 Terms and definitions 8

4 Safety requirements and/or protective/risk reduction measures 15
4.1 General 15
4.2 Operator controls 15
4.2.1 General 15
4.2.2 Starting the machine 16
4.2.3 Stopping the machine 16
4.2.4 Infeed controls 16
4.2.5 Lower and Side Protective Device(s) 17
4.2.6 Top Stop Device 22
4.2.7 Emergency stop 26
4.2.8 Combination of controls 27
4.2.9 Safety and reliability of control systems 27
4.3 Protection against mechanical hazards 27
4.3.1 Stability 27
4.3.2 Risk of break-up during operation 28
4.3.3 Hazards related to infeed components and chipping components 28
4.3.4 Risks due to ejected objects 40
4.3.5 Protection against access to moving power transmission parts 41
4.4 Protection against non-mechanical hazards 41
4.4.1 Noise 41
4.4.2 Hydraulic components 42
4.4.3 Hot surfaces 42
4.4.4 Electrical hazards 42
4.4.5 Exhaust fumes 43
4.5 Preparation for transport and maintenance 43

5 Verification of the safety requirements and/or measures 44
5.1 General 44
5.2 Stability 44
5.3 Chipping components risk of break-up 45
5.4 Hot surfaces 46
5.4.1 Temperature measuring equipment 46
5.4.2 Test method 46
5.4.3 Test acceptance 46
5.5 Verification of requirements on noise - Measurement of noise emission 46

6 Information for use 47
6.1 Instruction handbook 47
6.2 Marking 49
6.3 Warnings 49

Annex A (normative) List of significant hazards 51

Annex B (normative) Noise test code - Engineering method (grade 2) 55

B.1 Scope 55
B.2 Emission sound pressure level determination 55
B.3 A-weighted sound power level determination 55
B.4 Installation and mounting conditions 56
B.5 Operating conditions 56
B.6 Measurement uncertainties 57
B.7 Information to be recorded and reported 57
B.8 Declaration and verification 57

Annex C (normative) Integrated infeed conveyor 59

Annex D (normative) Lower and Side Protective Devices tests 62

D.1 Robustness of LSPD (Lower and Side Protective Devices) 62
D.1.1 General 62
D.1.2 Test n° 1 - Robustness of LPD (Lower Protective Device) 62
D.1.3 Test n° 2 - Robustness of LPD (Lower Protective Device) 62
D.1.4 Test n° 3 - Robustness of SPD (Side Protective Device) 62
D.2 Functioning of LSPD (Lower and Side Protective Devices) 62
D.2.1 General 62
D.2.2 Test n° 1 - Functioning of LPD (Lower Protective Device) 62
D.2.3 Test n° 2 - Functioning of SPD (Side Protective Device) 63

Annex E (informative) Summary of features of the different stopping functions 67

Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC aimed to be covered 72

Bibliography 74