

ISO/IEC 16022:2006-09 (E)

Information technology - Automatic identification and data capture techniques - Data Matrix bar code symbology specification

Contents	Page
Foreword	vii
Introduction	viii
1 Scope	1
2 Normative references	1
3 Terms, definitions, symbols and abbreviated terms, and mathematical/logical notations ...	2
3.1 Terms and definitions	2
3.2 Symbols and abbreviations	2
3.3 Mathematical/logical notations	3
4 Symbol description	3
4.1 Basic characteristics	3
4.2 Summary of additional features	4
4.3 Symbol structure	4
4.3.1 Finder pattern	5
4.3.2 Symbol sizes and capacities	5
5 ECC 200 requirements	5
5.1 Encode procedure overview	5
5.2 Data encodation	6
5.2.1 Overview	6
5.2.2 Default character interpretation	6
5.2.3 ASCII encodation	7
5.2.4 Symbology control characters	7
5.2.5 C40 encodation	9
5.2.6 Text encodation	11
5.2.7 ANSI X12 encodation	11
5.2.8 EDIFACT encodation	12
5.2.9 Base 256 encodation	12
5.3 User considerations	13
5.3.1 User selection of Extended Channel Interpretation	13
5.3.2 User selection of symbol size and shape	13
5.4 Extended Channel Interpretation	13
5.4.1 Encoding ECIs	14
5.4.2 ECIs and Structured Append	15
5.4.3 Post-decode protocol	15
5.5 ECC 200 symbol attributes	15
5.5.1 Symbol sizes and capacity	15
5.5.2 Insertion of Alignment Patterns into larger symbols	17
5.6 Structured Append	17
5.6.1 Basic principles	17
5.6.2 Symbol sequence indicator	17
5.6.3 File identification	18
5.6.4 FNC1 and Structured Append	18
5.6.5 Buffered and unbuffered operation	18
5.7 Error detection and correction	18
5.7.1 Reed-Solomon error correction	18
5.7.2 Generating the error correction codewords	18

5.7.3	Error correction capacity	19
5.8	Symbol construction	20
5.8.1	Symbol character placement	20
5.8.2	Alignment Pattern module placement	20
5.8.3	Finder Pattern module placement	20
6	ECC 000 - 140 requirements	21
6.1	Use recommendations	21
6.2	Encode procedure overview	21
6.3	Data encodation	21
6.3.1	Base 11 - Numeric encodation	23
6.3.2	Base 27 - Upper-case Alphabetic encodation	23
6.3.3	Base 37 - Upper-case Alphanumeric encodation	23
6.3.4	Base 41 - Upper-case Alphanumeric plus Punctuation encodation	24
6.3.5	ASCII encodation	24
6.3.6	8-bit byte encodation	24
6.4	User selection of error correction level	24
6.4.1	Selection of error correction level	24
6.4.2	Other error correction levels based on convolutional code algorithms	25
6.5	Constructing the Unprotected Bit Stream	25
6.5.1	Format ID Bit Field	25
6.5.2	CRC Bit Field	25
6.5.3	Data Length Bit Field	25
6.5.4	Data prefix construction	25
6.5.5	Completing the Unprotected Bit Stream	26
6.6	Constructing the Unrandomised Bit Stream	26
6.6.1	Header construction	26
6.6.2	Applying convolutional coding to create the Protected Bit Stream	26
6.6.3	Trailer construction	27
6.6.4	Completing the Unrandomised Bit Stream	27
6.7	Pattern randomising	27
6.8	Module placement in matrix	27
7	Symbol dimensions	27
7.1	Dimensions	27
7.2	Quiet zone	27
8	Symbol quality	27
8.1	Symbol quality parameters	28
8.1.1	Fixed pattern damage	28
8.1.2	Scan grade and overall symbol grade	28
8.1.3	Grid non-uniformity	28
8.2	Process control measurements	28
9	Reference decode algorithm for Data Matrix	28
10	User guidelines	38
10.1	Human readable interpretation	38
10.2	Autodiscrimination capability	38
10.3	System considerations	38
11	Transmitted data	38
11.1	Protocol for FNC1 (ECC 200 only)	38
11.2	Protocol for FNC1 in the second position (ECC 200 only)	38
11.3	Protocol for Macro characters in the first position (ECC 200 only)	38
11.4	Protocol for ECIs (ECC 200 only)	39
11.5	Symbology identifier	39
11.6	Transmitted data example	39
Annex A (normative) ECC 200 interleaving process		40
A.1	Schematic illustration	40

A.2	Starting sequence for interleaving in different sized symbols	40
Annex B (normative) ECC 200 pattern randomising		43
B.1	253-state algorithm	43
B.1.1	253-state randomising algorithm	43
B.1.2	253-state un-randomising algorithm	43
B.2	255-state algorithm	44
B.2.1	255-state randomising algorithm	44
B.2.2	255-state un-randomising algorithm	44
Annex C (normative) ECC 200 encodation character sets		45
C.1	C40 encodation character set	45
C.2	Text encodation character set	46
C.3	EDIFACT encodation character set	47
Annex D (normative) ECC 200 alignment patterns		48
Annex E (normative) ECC 200 Reed-Solomon error detection and correction		50
E.1	Error correction codeword generator polynomials	50
E.2	Error correction calculation	52
E.3	Calculation of error correction codewords	53
Annex F (normative) ECC 200 symbol character placement		55
F.1	Symbol character placement	55
F.2	Symbol character placement rules	57
F.2.1	Non-standard symbol character shapes	57
F.2.2	Symbol character arrangement	60
F.3	Symbol character placement examples for ECC 200	63
Annex G (normative) ECC 000 - 140 symbol attributes		68
G.1	ECC 000	68
G.2	ECC 050	69
G.3	ECC 080	70
G.4	ECC 100	71
G.5	ECC 140	72
Annex H (normative) ECC 000 - 140 data module placement grids		73
Annex I (normative) ECC 000 - 140 character encodation schemes		90
I.1	Base 11 encodation scheme	94
I.1.1	First stage procedure	94
I.1.2	Second stage procedure	94
I.1.3	Example	94
I.2	Base 27 encodation scheme	95
I.2.1	First stage procedure	95
I.2.2	Second stage procedure	95
I.2.3	Example	95
I.3	Base 37 encodation scheme	96
I.3.1	First stage procedure	96
I.3.2	Second stage procedure	96
I.3.3	Example	96
I.4	Base 41 encodation scheme	97
I.4.1	First stage procedure	97
I.4.2	Second stage procedure	97
I.4.3	Example	97

Annex J (normative) ECC 000 - 140 CRC algorithm	98
J.1 CRC state machine	98
J.2 CRC polynomial	98
J.3 CRC 2-byte header	98
Annex K (normative) ECC 000 - 140 error checking and correcting algorithms	100
K.1 ECC 000	100
K.2 ECC 050	100
K.3 ECC 080	100
K.4 ECC 100	100
K.5 ECC 140	100
K.6 Processing the convolutional code	100
K.7 Convolutional codes reference decode algorithm	101
Annex L (normative) ECC 000 - 140 Master Random Bit Stream (in hexadecimal)	104
Annex M (normative) Data Matrix print quality - symbology-specific aspects	105
M.1 Data Matrix Fixed Pattern Damage	105
M.1.1 Features to be assessed	105
M.1.2 Grading of the outside L of the fixed pattern	105
M.1.3 Grading of the clock track and adjacent solid area segments	107
M.1.4 Calculation and grading of average grade	111
M.2 Scan grade	112
Annex N (normative) Symbology identifier	113
Annex O (informative) ECC 200 encode example	114
Annex P (informative) Encoding data using the minimum symbol data characters for ECC 200	116
Annex Q (informative) ECC 000 - 140 encode example using ECC 050	120
Q.1 Encode example	120
Q.2 CRC calculation for example	125
Annex R (informative) Useful process control techniques	128
R.1 Symbol contrast	128
R.2 Special reference symbol	128
R.3 Assessing Axial Nonuniformity	129
R.4 Visual inspection for symbol distortion and defects	129
Annex S (informative) Autodiscrimination capability	130
Annex T (informative) System considerations	131
Bibliography	132