

ISO/TS 15311-1:2020 (E)

Graphic technology — Requirements for printed matter for commercial and industrial production — Part 1: Measurement methods and reporting schema

Contents

| | |
|-----------|---|
| | Foreword |
| | Introduction |
| 1 | Scope |
| 2 | Normative references |
| 3 | Terms and definitions |
| 4 | Requirements |
| 4.1 | General |
| 4.2 | Single or multiple sheet assessment |
| 4.2.1 | General |
| 4.2.2 | Total number of sheets |
| 4.2.3 | Number of sheets measured |
| 4.2.4 | Reporting |
| 4.3 | Print quality measures |
| 4.3.1 | Overview |
| 4.3.2 | Colour, tone reproduction and gloss |
| 4.3.2.1 | General |
| 4.3.2.2 | Print substrate |
| 4.3.2.3 | Colour accuracy (absolute colour reproduction, process colours) |
| 4.3.2.4 | Colour accuracy (media relative colour reproduction, process colours) |
| 4.3.2.5 | Colour accuracy (media relative colour reproduction with BlackPoint compensation) |
| 4.3.2.6 | Gloss |
| 4.3.2.7 | Colour accuracy (spot colours) |
| 4.3.2.8 | Computing and analysing colour gamut |
| 4.3.3 | Uniformity |
| 4.3.3.1 | General |
| 4.3.3.2 | Banding — Monochrome |
| 4.3.3.3 | Large area uniformity |
| 4.3.3.4 | Mottle — Monochrome |
| 4.3.3.5 | Graininess — Monochrome |
| 4.3.3.6 | Show through |
| 4.3.3.7 | Print-through resistance |
| 4.3.3.8 | Macroscopic uniformity |
| 4.3.4 | Detail rendition capabilities |
| 4.3.4.1 | General |
| 4.3.4.2 | Line width |
| 4.3.4.3 | Line darkness |
| 4.3.4.4 | Line blurriness |
| 4.3.4.5 | Line raggedness |
| 4.3.4.6 | Modulation transfer function (MTF) |
| 4.3.4.7 | Effective addressability |
| 4.3.4.8 | Perceived resolution |
| 4.3.4.9 | Registration |
| 4.3.4.9.1 | General |
| 4.3.4.9.2 | Colour separation registration error |
| 4.3.4.9.3 | Front-to-back alignment error |
| 4.3.4.9.4 | Alignment relative to sheet |
| 4.3.5 | Permanence |
| 4.3.5.1 | General |

- 4.3.5.2 Indoor light stability (home and office display)
- 4.3.5.3 Indoor light stability (display window)
- 4.3.5.4 Weathering
- 4.3.5.5 Thermal stability
- 4.3.5.6 Water resistance
 - 4.3.5.6.1 Method 1 — Standing water evaporation
 - 4.3.5.6.2 Method 2 — Standing water plus wiping
 - 4.3.5.6.3 Reporting
- 4.3.5.7 Scratch resistance
- 4.3.5.8 Abrasion resistance (transportation of sheets)
 - 4.3.5.8.1 General
 - 4.3.5.8.2 Alternative test method
 - 4.3.5.8.3 Reporting
- 4.3.6 Artefacts
 - 4.3.6.1 General
 - 4.3.6.2 Contouring
 - 4.3.6.3 Background extraneous marks and voids (monochrome)
 - 4.3.6.3.1 Reporting
- 4.4 Printing conditions

Annex A (informative) Sampling of sheets

- A.1 Calculating the number of sheets to be sampled
- A.2 Desired maximum error E
- A.3 Reliability coefficient Z
- A.4 Ratio of population mean P
- A.5 Total number of sheets N
- A.6 Statistical distribution

Annex B (informative) Estimation of BlackPoint from control strip

Annex C (informative) Calculation of 95th percentile

- C.1 General
- C.2 Recommended calculation for different sizes of data sets
- C.3 Nearest-rank
- C.4 Linear interpolation between closest ranks
- C.5 The weighted percentile method

Page count: 36