

ISO/IEC 21471:2020-02 (E)

Information technology - Automatic identification and data capture techniques - Extended rectangular data matrix (DMRE) bar code symbology specification

| Contents | | Page |
|--|----|------|
| Foreword | | v |
| Introduction | | vi |
| 1 Scope | 1 | 1 |
| 2 Normative references | | 1 |
| 3 Terms, definitions, symbols and abbreviated terms and mathematical/logical notations | 1 | 1 |
| 3.1 Terms and definitions | | 1 |
| 3.2 Symbols and abbreviated terms | | 2 |
| 3.3 Mathematical/logical notations | | 2 |
| 4 Symbol description | 2 | 2 |
| 4.1 Basic characteristics | | 2 |
| 4.2 Summary of additional features | | 3 |
| 4.3 Symbol structure | 3 | 3 |
| 4.3.1 General | | 3 |
| 4.3.2 Finder pattern | | 4 |
| 4.3.3 Symbol sizes and capacities | | 4 |
| 5 DMRE code requirements | 4 | 4 |
| 5.1 Encoding procedure overview | | 4 |
| 5.2 Data encodation | 5 | 5 |
| 5.2.1 Overview | | 5 |
| 5.2.2 Default character interpretation | | 5 |
| 5.2.3 ASCII encodation | | 5 |
| 5.2.4 Symbology control characters | | 6 |
| 5.2.5 C40 encodation | | 8 |
| 5.2.6 Text encodation | | 9 |
| 5.2.7 ANSI X12 encodation | | 9 |
| 5.2.8 EDIFACT encodation | | 10 |
| 5.2.9 Base 256 encodation | | 11 |
| 5.3 User considerations | 12 | 12 |
| 5.3.1 General | | 12 |
| 5.3.2 User selection of extended channel interpretation | | 12 |
| 5.3.3 User selection of symbol size and shape | | 12 |
| 5.4 Extended channel interpretation | 12 | 12 |
| 5.4.1 General | | 12 |
| 5.4.2 Encoding ECIs | | 12 |
| 5.4.3 ECIs and Structured append | | 13 |
| 5.4.4 Post-decode protocol | | 13 |
| 5.5 DMRE code symbol attributes | 13 | 13 |
| 5.5.1 Symbol sizes and capacity | | 13 |
| 5.5.2 Insertion of alignment patterns into larger symbols | | 14 |
| 5.6 Structured append | 14 | 14 |
| 5.6.1 Basic principles | | 14 |
| 5.6.2 Symbol sequence indicator | | 14 |
| 5.6.3 File identification | | 15 |
| 5.6.4 FNC1 and Structured append | | 15 |
| 5.6.5 Buffered and unbuffered operation | | 15 |
| 5.7 Error detection and correction | 16 | 16 |
| 5.7.1 Reed-Solomon error correction | | 16 |
| 5.7.2 Generating the error correction codewords | | 16 |

| | | |
|-----------|--|-----------|
| 5.8 | 5.7.3 Error correction capacity | 17 |
| | Symbol construction | 17 |
| | 5.8.1 General..... | 17 |
| | 5.8.2 Symbol character placement..... | 17 |
| | 5.8.3 Alignment pattern module placement..... | 18 |
| | 5.8.4 Finder pattern module placement..... | 18 |
| 6 | Symbol dimensions..... | 18 |
| | 6.1 Dimensions..... | 18 |
| 7 | Symbol quality | 18 |
| | 7.1 General..... | 18 |
| | 7.2 Symbol quality parameters | 19 |
| | 7.2.1 Fixed pattern damage..... | 19 |
| | 7.2.2 Scan grade and overall symbol grade..... | 19 |
| | 7.2.3 Grid non-uniformity..... | 19 |
| | 7.2.4 Decode | 19 |
| | 7.3 Process control measurements..... | 19 |
| 8 | Reference decode algorithm for DMRE..... | 19 |
| 9 | User guidelines..... | 29 |
| | 9.1 Human readable interpretation | 29 |
| | 9.2 Autodiscrimination capability | 29 |
| | 9.3 System considerations..... | 29 |
| 10 | Transmitted data..... | 29 |
| | 10.1 General | 29 |
| | 10.2 Protocol for FNC1 | 29 |
| | 10.3 Protocol for FNC1 in the second position..... | 30 |
| | 10.4 Protocol for Macro characters in the first position..... | 30 |
| | 10.5 Protocol for ECIs | 30 |
| | 10.6 Symbology identifier..... | 30 |
| | 10.7 Transmitted data example | 31 |
| | Annex A (informative) Code pattern..... | 32 |
| | Annex B (normative) Rectangular data matrix code encodation character sets..... | 34 |
| | Annex C (informative) Rectangular data matrix code alignment patterns..... | 38 |
| | Annex D (normative) Reed-Solomon error detection and correction..... | 39 |
| | Annex E (informative) Symbol character placement..... | 43 |
| | Annex F (normative) DMRE print quality – Symbology-specific aspects..... | 51 |
| | Annex G (normative) Symbology identifier..... | 60 |
| | Annex H (informative) Encode example..... | 61 |
| | Annex I (informative) Encoding data using the minimum symbol data characters for extended rectangular data matrix code..... | 64 |
| | Annex J (informative) Useful process control techniques..... | 68 |
| | Annex K (informative) Autodiscrimination capability | 70 |
| | Annex L (informative) System considerations..... | 71 |
| | Bibliography..... | 72 |