# ISO 19594:2017-02 (E)

## Graphic technology - Test method for the determination of the binding strength for perfect-bound products - Page-pull test working u pwards

## Contents

Page


Foreword ..... iv

Introduction ..... v

1 Scope ..... 1

2 Normative references ..... 1

3 Termsanddefinitions ..... 1

4 Principle ..... 2

5 Apparatus ..... 2
5.1 Material testing system ..... 2
5.2 Test fixture ..... 3
5.2.1 Equipment on the upper traverse ..... 3
5.2.2 Downholder ..... 4

6 Test preparation ..... 5
6.1 General ..... 5
6.2 Sampling ..... 6
6.3 Conditioning ..... 6
6.4 Insertion of the specimen ..... 6
6.5 Application of the preload ..... 7
6.6 Fixing the test sheet ..... 8
6.7 Execution of the pull procedure ..... 9
6.8 Calculation of the binding strength ..... 10
6.9 Calculation of the coefficient of variation ..... 10

7 Precision ..... 11

8 Report ..... 11

Annex A (informative) Quality levels for the binding strength based on page-pull tests ..... 12

Annex B (informative) Quality levels for the consistency of the binding quality ..... 13

Bibliography ..... 14