ISO/IEC 18745-1:2014-03 (E)

Information technology - Test methods for machine readable travel documents (MRTD) and associated devices - Part 1: Physical test methods for passport books (durability)

Contents

Page

Foreword ..... **v**

0 Introduction ..... **vi**

1 Scope **1**

2 Normative references **1**

3 Terms and definitions **2**

4 Abbreviations **3**

5 Methodology **4**

6 Guidance to the Tester **5**
6.1 Number of Samples 5
6.2 Preparation 5
6.3 Sampling 5
6.4 Storage 6

7 Common Method Information **6**
7.1 Default Environment 6
7.2 Climatic conditions 6
7.3 Tolerances 6
7.4 Default MRP holder 7

8 Stress Methods **7**
8.1 Conditioning Stress Method 7
8.2 Thermal Cycling Stress Method 8
8.3 Storage Temperature Stress Method 9
8.4 Operational Temperature Stress Method 10
8.5 Impact Stress Method 10
8.6 Book Bend Stress Method (Back Pocket) 13
8.7 Dynamic Bend Stress Method 15
8.8 Torsion Stress Method 18
8.9 Sheet Turning Stress Method 20
8.10 Sheet Pull Stress Method 21
8.11 Abrasion Stress Method 22
8.12 Pen Stress Method 23
8.13 Resistance to Chemicals Stress Method 25
8.14 Artificial Daylight Exposure Stress Method 27
8.15 X-Ray Stress Method 27

9 Evaluation methods **28**
9.1 Functional PIC Evaluation Method 28
9.2 Physical Damage Evaluation Method 28
9.3 Peel Strength Evaluation Method 29
9.4 Colour Fastness Evaluation Method 30
9.5 Datapage and Cover Warpage Evaluation Method 31
9.6 Book Warpage Evaluation Method 33

10 Test sequences 35
10.1 General 35
10.2 Instructions for using the Sequence Table 35
10.3 Sheet Binding Sequence 35
10.4 Storage Climate Sequence 36
10.5 Operational Climate Sequence 36
10.6 Impact Sequence 37
10.7 Back Pocket Sequence 38
10.8 Torsion Fatigue Sequence 38
10.9 Delamination Sequence 39
10.10 Bending Fatigue Sequence 39
10.11 Thermal Cycling Sequence 40
10.12 Colour Fastness Sequence 41
10.13 Resistance to Chemicals Sequence 42
10.14 Pen Sequence 42
10.15 Datapage Abrasion Sequence 43
10.16 X-Ray Sequence 43

11 Test plans 44
11.1 General 44
11.2 Minimum Level Test Plan 44