

ISO/IEC TR 24729-1:2008-04 (E)

Information technology - Radio frequency identification for item management -
Implementation guidelines - Part 1: RFID-enabled labels and packaging supporting
ISO/IEC 18000-6C

Contents

	Page
Foreword	vii
Introduction	viii
1 Scope	1
2 Normative references	1
3 Terms and definitions	3
4 Passive RFID transponder selection	4
4.1 General	4
4.2 Passive UHF transponder frequency considerations	4
4.3 UHF transponder design factors	5
4.4 Transponder life and failure modes	5
4.4.1 Flexure and minimum bending radius of the passive RFID transponders media	5
4.4.2 Environmental considerations	5
5 Media incorporating passive RFID transponders	5
5.1 General	5
5.2 Media configurations	6
5.2.1 Pressure-sensitive labels	6
5.2.2 Dry-gum (water-activated) adhesive labels	6
5.2.3 Passive RFID transponders tickets used in carrier envelopes	6
5.2.4 Tie-on tags	6
5.3 Environmental considerations in media design	6
5.3.1 General	6
5.3.2 Operating and storage temperature ranges of applied passive RFID transponders labels	7
5.3.3 Storage of media incorporating passive RFID	7
5.4 Media printable facestocks	7
5.5 Printing method and ink compatibility	7
5.6 Permanent label and inlay adhesives	7
5.6.1 General	7
5.6.2 Adhesive RF properties and transponder compatibility	8
5.6.3 Hygroscopic adhesives	8
5.7 Removable label adhesives	8
5.8 Release liners (backing) for pressure-sensitive labels and inlays	8
5.8.1 Purpose	8
5.8.2 Adhesive compatibility and release level	8
5.8.3 Removing the passive RFID transponders label and inlays from the release liner	8
5.8.4 RF properties of release liners	9
5.9 Avoiding electrostatic discharge (ESD)	9
5.9.1 Overview	9
5.9.2 Peeling as a source of static electricity	9
5.9.3 Conveyors as sources of static electricity	10
5.9.4 ESD compliance testing	10
5.9.5 Printer-encoder considerations	10
6 Printing and encoding labels with passive RFID transponders	10

6.1	Printing methods	10
6.2	Label edge start sensing issues	11
6.3	Encoding and/or verifying transponder data	11
6.4	Dealing with defective transponders	11
7	Placement and attachment of media and inlay with passive RFID transponders	11
7.1	RF influence of the transport unit and its contents on the transponder	11
7.2	Visual inspection method for determining label or inlay placement	12
7.3	Transponders for objects primarily acting as RF reflectors	13
7.4	Transponders for objects primarily acting as RF absorbers	14
7.5	Some common packaging problems	14
8	RFID labelling of conveyable cases and containers	15
8.1	Overviews	15
8.2	Definition of a conveyable object	15
8.2.1	Transport units	16
8.2.2	Reusable plastic totes, delivery trays, etc	17
8.2.3	Other conveyable goods	17
8.3	RFID reader assumptions	17
8.4	Label format and transponder data structure	17
8.4.1	Printed label format	17
8.4.2	ISO data structures	18
8.4.3	EPCglobal data structures	18
8.4.4	Use and reuse of transport unit transponders	19
8.5	Use of multiple passive RFID transponders	19
8.5.1	Use of multiple passive ISO RFID transponders	19
8.5.2	Use of multiple passive EPC RFID transponders	20
9	Passive RFID transponders and labelling of palletized unit loads	20
9.1	Overview	20
9.2	RFID reader assumptions	20
9.2.1	Portal readers	20
9.2.2	Forklift-mounted readers	21
9.2.3	Pallet conveyor readers	21
9.2.4	Handheld readers	21
9.3	Passive RFID transponders label usage and placement on pallet unit loads	21
9.3.1	General rules for unit load passive RFID transponders label location	21
9.3.2	General rules for active RFID transponders used on returnable transport items (RTIs)	22
9.3.3	Transponder data structure	22
9.3.4	Wooden and plastic pallets	23
9.3.5	Special considerations for bin, cage, and tub pallet containers	23
9.4	Permanent RFID transponders on pallets compliant to ISO 17364	23
9.5	Permanent RFID transponders on pallets compliant to EPCglobal	24
10	Non-conveyable and non-palletized materiel	24
10.1	General	24
10.2	RFID reader assumptions	24
10.3	Guidelines for some common types of objects and transport units	24
10.4	Label printed format and transponder data structure	25
10.5	Use of multiple passive RFID transponders	25
11	Representing EPCglobal data structures in bar codes	25
11.1	Unique Item Identifier (UII) representation	25
11.1.1	Background	25
11.1.2	Recommended representations	25
11.1.3	Bar code Application Identifiers and Data Identifier needs	26
11.1.4	Flag Character	27
11.1.5	EPCglobal tag data memory organization	28
11.2	EPCglobal UHF Gen 2 bar code backup of binary UII data	29
11.2.1	EPCglobal UHF Gen 2 data memory organization	29
11.2.2	Full backup of UHF Gen 2 binary UII data structures	30
11.2.3	Supplemental Backup of UHF Gen 2 binary UII data structures	30
11.3	Optional backup of Gen 2 mixed binary/alphanumeric UII data	31

11.4	Regenerating or updating RFID-enabled labels	32
11.4.1	Regenerating failed tags	32
11.4.2	Use of the tag identification field (TID)	32
11.4.3	Modified UII data structure	33
11.4.4	Replacing bad RFID enabled labels	33
12	Human readable interpretation (HRI) backup	33
12.1	Need for HRI	33
12.2	Manual data entry considerations	33
12.3	HRI for EPCglobal UHF Gen 2 UII data	34
13	Data for bar code and human readable backup examples	34
13.1	SGTIN-96 example	34
13.2	UHF Gen 2 tag backup	35
14	Linear bar code recommendation	36
14.1	General	36
14.2	UHF Gen 2 backup using GS1-128 bar codes	36
14.2.1	Full Backup of UHF Gen 2 UII data	36
14.2.2	Supplemental Backup of UHF Gen 2 UII data	37
14.3	Partial backup	39
14.4	Linear bar code printing recommendations	39
15	Two-dimensional bar code symbol backup	39
15.1	GS1 supported symbologies	39
15.1.1	Use of Data Matrix	39
15.1.2	Use of EAN.UCC Composite	40
15.2	Other ISO/IEC 2D symbologies	40
15.3	The Military Shipping Label	40
	Annex A (informative) Design terms for passive RFID transponders inlays or labels	41
	Annex B (informative) AIM RFID Emblem for passive RFID transponders	43
	Annex C (informative) Optimizing passive RFID transponders placement	45
	Annex D (informative) UHF Gen 2 tag data memory map	53
	Annex E (informative) ISO/IEC 18000-6c tags, ASCII, and AFIs	55
	Annex F (informative) Recovering the UII from pre-existing bar codes	57
	Annex G (informative) Summary and Examples	59
	Bibliography	61