ISO 23551-11:2024-11 (E)

Safety and control devices for gas burners and gas-burning appliances - Particular requirements - Part 11: Automatic and semi-automatic shut-off valves for operating pressure of above 500 kPa up to and including 6 300 kPa

Contents

Page

Foreword vi

Introduction vii

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 2

4 Classification 3
4.1 Classes of controls 3
4.1.1 Classification based on sealing force 3
4.1.2 Classifications based on pressure surge 3
4.1.3 Classification with neither sealing force nor pressure surge 3
4.1.4 Classification of flow control valves for general purpose 3
4.2 Groups of controls 3
4.3 Types of DC supplied controls 3
4.4 Classes of control function 3

5 Test conditions and tolerances 4
5.1 Test conditions 4
5.2 Tolerances 4

6 Construction 4
6.1 General 4
6.2 Construction requirements 6
6.2.1 Appearance 6
6.2.2 Holes 6
6.2.3 Breather holes 6
6.2.4 Vent limiter 6
6.2.5 Screwed fastenings 6
6.2.6 Moving parts 7
6.2.7 Sealing caps 7
6.2.8 Disassembling and assembling for servicing and/or adjustment for controls 7
6.2.9 Auxiliary channels and orifices 8
6.2.10 Pre-setting device 8
6.2.11 Closed position indication 8
6.2.12 Specific construction 10
6.2.13 Flow rates of valves with modulating control 10
6.2.14 Bypass 10
6.2.15 Semi-automatic shut-off valve 10
6.2.16 Other controls assembled to a valve 11
6.2.17 Balanced valves 11
6.3 Materials 11
6.3.1 General material requirements 11
6.3.2 Housing 12
6.3.3 Springs providing closing force and sealing force 13
6.3.4 Resistance to corrosion and surface protection 14

6.3.5 Impregnation 14
6.3.6 Seals for glands for moving parts 14
6.3.7 Jointing 14
6.3.8 Closure members 14
6.3.9 Parts transmitting the closing force 14
6.3.10 Balanced valves 14
6.3.11 Bellows 15
6.3.12 Hydrostatic withstand pressure test 15
6.4 Connections 16
6.4.1 General 16
6.4.2 Connection sizes 16

6.4.3 Connections types 16
6.4.4 Threads 16
6.4.5 Union joints 16
6.4.6 Flanges 17
6.4.7 Compression fittings 17
6.4.8 Flare connections 17
6.4.9 Nipples for pressure tests 17
6.4.10 Strainers 18
6.4.11 Gas connections by GQC 18
6.4.12 Welded connections 18
6.5 Gas controls employing electrical components in the gas way 18
6.6 Pneumatic and hydraulic actuating mechanisms 18

7 Performance 19
7.1 General 19
7.2 Leak-tightness 20
7.2.1 General 20
7.2.2 Requirements 20
7.2.3 Test 21
7.2.4 Pressure surge test 22
7.3 Torsion and bending 22
7.3.1 General 22
7.3.2 Torsion 22
7.3.3 Bending moment 22
7.3.4 Torsion and bending tests 22
7.4 Rated flow rate 23
7.4.1 General 23
7.4.2 Requirements 23
7.4.3 Test 23
7.5 Durability 23
7.6 Functional requirements 23
7.6.1 Closing function 24
7.6.2 Closing force 24
7.6.3 Delay time and opening time 25
7.6.4 Closing time 25
7.6.5 Sealing force 26
7.7 Endurance 27
7.7.1 Requirement 27
7.7.2 Test 28
7.8 Vibration 30

8 Electrical requirements 30
8.1 General 30
8.2 Requirements 30
8.3 Test 30
8.4 Protection by enclosure 30
8.5 Electrical components 31
8.5.1 Switches 31
8.5.2 Plug connector 31
8.5.3 Power saving circuit 31

9 Electromagnetic compatibility (EMC) 32
9.1 Protection against environmental influences 32
9.2 Harmonics and interharmonics including mains signalling at a.c. power port, low frequency immunity 32
9.3 Voltage dips, voltage interruptions and voltage variations in the power supply network ... 32
9.4 Test of influence of voltage unbalance 32
9.5 Surge immunity tests 32
9.6 Electrical fast transient/burst 32
9.7 Ring wave immunity 32

9.8 Electrostatic discharge 33
9.9 Radio-frequency electromagnetic field immunity 33
9.10 Influence of supply frequency variations 33
9.11 Power frequency magnetic field immunity 33
9.12 Evaluation of compliance 33

10 Marking, installation and operating instructions 33
10.1 Marking 33
10.2 Installation and operating instructions 33
10.3 Warning notice 34
10.4 Annexes 34

Annex A (normative) Specific regional requirements in European countries 35

Annex B (normative) Specific regional requirements in Canada and USA 36

Annex C (normative) Specific regional requirements in Japan 37

Annex D (normative) Specific regional requirements in China 38

Bibliography 39