

# DIN EN 1854:2024-10 (E)

## Safety and control devices for burners and appliances burning gaseous and/or liquid fuels - Pressure sensing devices for gas burners and gas burning appliances (includes Amendment :2023)

<b>Contents</b>		<b>Page</b>
European foreword .....		5
Introduction .....		6
1	Scope .....	7
2	Normative references .....	7
3	Terms and definitions .....	8
4	Classification .....	14
4.1	Classes of control .....	14
4.2	Groups of control .....	14
4.3	Classes of control functions .....	15
4.4	Types of DC supplied controls .....	15
5	Test conditions and uncertainty of measurements .....	15
6	Design and construction .....	15
6.1	General .....	15
6.2	Mechanical parts of the control .....	15
6.2.1	Appearance .....	15
6.2.2	Holes .....	15
6.2.3	Breather holes .....	15
6.2.4	Screwed fastenings .....	16
6.2.5	Jointing .....	16
6.2.6	Moving parts .....	16
6.2.7	Sealing caps .....	16
6.2.8	Dismantling and reassembly .....	16
6.2.9	Auxiliary canals and orifices .....	16
6.2.10	Presetting device .....	16
6.2.101	Manual reset .....	16
6.2.102	Sensed medium .....	16
6.2.103	PSD-S .....	16
6.3	Materials .....	17
6.3.1	General material requirements .....	17
6.3.2	Housing .....	17
6.3.3	Zinc alloys .....	18
6.3.4	Springs .....	18
6.3.5	Resistance to corrosion and surface protection .....	18
6.3.6	Impregnation .....	18
6.3.7	Seals for glands for moving parts .....	18
6.3.101	Plastics materials .....	18
6.4	Gas connections .....	18
6.4.1	Making connections .....	18
6.4.2	Connection sizes .....	18
6.4.3	Threads .....	18
6.4.4	Union joints .....	19
6.4.5	Flanges .....	19

6.4.6	Compression fittings .....	19
6.4.7	Nipples for pressure test .....	19
6.4.8	Strainers .....	19
6.4.101	Connections for PSDs specified for air and combustion products .....	19
6.5	Electrical parts of the control .....	19
6.5.1	General .....	19
6.5.2	Switching elements .....	19
6.5.3	Electrical components .....	19
6.6	Protection against internal faults for the purpose of functional safety .....	20
6.6.1	Design and construction requirements .....	20
6.6.2	Class A .....	20
6.6.3	Class B .....	20
6.6.4	Class C .....	21
6.6.5	Circuit and construction evaluation .....	21
7	Performance .....	21
7.1	General .....	21
7.2	Leak-tightness .....	22
7.2.1	Requirements .....	22
7.2.2	Tests .....	22
7.3	Torsion and bending .....	23
7.3.1	General .....	23
7.3.2	Torsion and bending moments .....	23
7.4	Rated flow rate .....	24
7.5	Durability .....	24
7.5.1	Elastomers in contact with gas .....	24
7.5.2	Durability of marking .....	24
7.5.3	Resistance to scratching .....	24
7.5.4	Resistance to humidity .....	24
7.5.5	Lubricants in contact with gas .....	24
7.6	Performance tests for electronic controls .....	24
7.7	Long-term performance for electronic controls .....	24
7.7.1	General .....	24
7.7.2	Stress test .....	24
7.7.3	Long-term performance tests .....	25
7.8	Data exchange .....	25
7.101	Function of the PSD .....	26
7.101.1	MPSD .....	26
7.101.2	EPSD .....	27
7.101.3	Endurance .....	31
8	Electrical requirements .....	32
8.1	General .....	32
8.2	Protection by enclosure .....	33
9	Electromagnetic compatibility (EMC) .....	33
9.1	Protection against environmental influences .....	33
9.2	Supply voltage variations below 85 % of rated voltage .....	35
9.3	Voltage dips and interruptions .....	35
9.4	Supply frequency variations .....	35
9.5	Surge immunity tests .....	35
9.6	Electrical fast transient/burst .....	35
9.7	Immunity to conducted disturbances induced by radio frequency fields .....	35
9.8	Immunity to radiated disturbances induced by radio frequency fields .....	35
9.9	Electrostatic discharge tests .....	35
9.10	Power frequency magnetic field immunity tests .....	36
9.11	Harmonics and interharmonics including mains signalling at AC power port, low frequency immunity tests .....	36
10	Marking, instructions .....	36
10.1	Marking .....	36
10.2	Instructions .....	37

<b>10.3</b>	<b>Warning notice .....</b>	<b>37</b>
	<b>Annex A (informative) Abbreviations and Symbols .....</b>	<b>38</b>
	<b>Annex B (informative) Leak-tightness test for gas controls - volumetric method .....</b>	<b>39</b>
	<b>Annex C (informative) Leak-tightness test for gas controls - pressure loss method .....</b>	<b>40</b>
	<b>Annex D (normative) Calculation of pressure loss into leakage rate .....</b>	<b>41</b>
	<b>Annex E (normative) Electrical/electronic component fault modes .....</b>	<b>42</b>
	<b>Annex F (normative) Additional requirements for safety accessories and pressure accessories as defined in EU Directive 2014/68/EU .....</b>	<b>43</b>
	<b>Annex G (normative) Materials for pressurized parts .....</b>	<b>44</b>
	<b>Annex H (normative) Additional materials for pressurized parts .....</b>	<b>45</b>
	<b>Annex I (normative) Requirements for controls used in DC supplied gas burners and appliances burning gaseous or liquid fuels .....</b>	<b>46</b>
	<b>Annex J (normative) Method for the determination of a Safety integrity level (SIL) .....</b>	<b>47</b>
	<b>Annex K (normative) Method for the determination of a Performance Level (PL) .....</b>	<b>48</b>
	<b>Annex L (informative) Relationship between Safety Integrity Level (SIL) and Performance Level (PL) .....</b>	<b>49</b>
	<b>Annex M (normative) Reset functions .....</b>	<b>50</b>
	<b>Annex N (informative) Guidance document on Environmental Aspects .....</b>	<b>51</b>
	<b>Annex O (normative) Seals of elastomer, cork and synthetic fibre mixtures .....</b>	<b>52</b>
	<b>Annex AA (normative) Declaration for EPSDs .....</b>	<b>53</b>
	<b>Annex ZA (informative) Relationship between this European Standard and the essential requirements of EU Directive 2009/142/EC aimed to be covered .....</b>	<b>54</b>
	<b>Annex ZB (informative) Relationship between this European Standard and the essential requirements of Regulation (EU) 2016/426 aimed to be covered .....</b>	<b>55</b>
	<b>Annex ZC (informative) Relationship between this European Standard and the essential requirements of Directive 2014/68/EU aimed to be covered .....</b>	<b>59</b>
	<b>Bibliography .....</b>	<b>60</b>