

ISO 14644-18:2023-10 (E)

Cleanrooms and associated controlled environments - Part 18: Assessment of suitability of consumables

Contents		Page
Foreword		v
Introduction		vi
1	Scope	1
2	Normative references	2
3	Terms and definitions	2
4	Description and cleanroom suitability properties of consumables	5
4.1	Types of consumables	5
4.2	Properties of consumables	5
4.2.1	General	5
4.2.2	Functional performance properties	5
4.2.3	Cleanliness attributes	6
4.2.4	Special properties	6
4.3	Intended use	6
4.4	Consumable use	7
4.4.1	Single-use	7
4.4.2	Multiple-use	7
5	Contaminant of concern	7
5.1	General	7
5.2	Emission of contaminants into the air	7
5.3	Surface contamination by contact transfer	7
5.4	Surface contamination via liquids	7
6	Cleanroom suitability assessment prerequisites	8
6.1	General	8
6.2	Considerations	8
6.3	Associated risks	8
6.4	Requirements, properties and cleanliness attributes	8
6.5	Sustainability	9
7	Customer requirements	9
7.1	General	9
7.2	Description and intended use	9
7.3	Requirements for consumable assessment	9
7.3.1	Functional performance properties	9
7.3.2	Cleanliness attributes	10
7.3.3	Special properties	10
8	Consumable properties as designed by the supplier	11
8.1	General	11
8.2	Description and designed use	11
8.3	Consumable properties and attributes	11
8.3.1	Functional performance properties	11
8.3.2	Cleanliness attributes	11
8.3.3	Special properties	12
8.4	Supplier quality documentation	12
9	Assessment	12
9.1	General	12
9.2	Initial comparison	13

9.3	Detailed comparison.....	13
9.4	Cleanroom suitability assessment.....	13
9.5	Implementation.....	13
10	Documentation.....	14
10.1	General.....	14
10.2	Initial customer's documentation.....	14
10.3	Supplier documentation.....	14
10.4	Assessment documentation.....	15
Annex A (informative) Personal and non-personal consumables		16
Annex B (informative) Impact of consumables on cleanroom cleanliness levels		18
Annex C (informative) Test methods.....		22
Annex D (informative) Worked examples.....		29
Bibliography.....		37