

ISO 23551-5:2023-10 (E)

Safety and control devices for gas burners and gas-burning appliances - Particular requirements - Part 5: Manual gas valves

Contents	Page
Foreword.....	v
Introduction.....	vi
1 Scope.....	1
2 Normative references.....	1
3 Terms and definitions.....	1
4 Classification.....	3
4.1 Classes of controls.....	3
4.2 Groups of controls.....	3
4.3 Types of DC supplied controls.....	3
4.4 Classes of controls functions.....	3
5 Test conditions and tolerances.....	3
6 Construction.....	3
6.1 General.....	3
6.2 Construction requirements.....	3
6.2.1 Appearance.....	3
6.2.2 Holes.....	3
6.2.3 Breather holes.....	3
6.2.4 Vent limiter.....	3
6.2.5 Screwed fastenings.....	4
6.2.6 Moving parts.....	4
6.2.7 Sealing caps.....	4
6.2.8 Dismantling and reassembling for servicing and/or adjustment.....	4
6.2.9 Auxiliary channels and orifices.....	4
6.2.10 Pre-setting device.....	4
6.2.11 Operating parts of manual gas valves.....	4
6.2.12 Seating force.....	4
6.2.13 Tapered plug cavity.....	4
6.3 Materials.....	5
6.3.1 General material requirements.....	5
6.3.2 Housing.....	5
6.3.3 Springs providing closing force and sealing force.....	5
6.3.4 Resistance to corrosion and surface protection.....	5
6.3.5 Impregnation.....	5
6.3.6 Seals for glands for moving parts.....	5
6.3.7 Jointing.....	5
6.3.8 Closure members.....	6
6.4 Connections.....	6
6.5 Gas controls employing electrical components in the gas way.....	6
6.6 Component parts.....	6
6.6.1 General.....	6
6.6.2 Turning angles.....	6
6.6.3 Lubrication.....	7
6.6.4 Stops.....	7
6.6.5 Safety lock.....	7
6.6.6 Bearing seal.....	7
6.6.7 Pre-setting devices.....	7
6.6.8 Compensation means for manual gas valves.....	7

6.6.9	Spring effect in manual gas valves	8
6.6.10	Manual gas valves with two or more “on” positions	8
6.7	Appliance connector valves	8
7	Performance	9
7.1	General	9
7.2	Leak-tightness	9
7.3	Torsion and bending	9
7.4	Rated flow rate	9
7.4.1	General	9
7.4.2	Requirements	9
7.4.3	Test	9
7.5	Durability	9
7.5.1	Elastomers in contact with gas	9
7.5.2	Resistance of elastomers to lubricants and gases	9
7.5.3	Marking resistance	10
7.5.4	Resistance to scratching	10
7.5.5	Resistance to humidity	10
7.6	Functional requirements	10
7.6.1	Requirements for operating torque	10
7.6.2	Test for operating torque	12
7.6.3	Requirements for operating force	12
7.6.4	Requirements for operating torque for safety lock	12
7.6.5	Adequacy of seating means	13
7.7	Endurance	13
7.7.1	Requirement	13
7.7.2	Endurance test	13
7.7.3	Gas burner valves	14
7.7.4	Food service equipment delta C manual gas valves	15
8	Electrical equipment	15
9	EMC/Electrical requirements	15
10	Marking, installation and operating instructions	16
10.1	Marking	16
10.1.1	Open and closed position of a manual gas valve	16
10.1.2	Marking of positions	16
10.1.3	Marking for delta C valves	16
10.1.4	Marking for appliance connector valves	17
10.2	Installation and operating instructions	17
10.3	Warning notice	17
	Annex A (informative) Leak-tightness test — Volumetric method	18
	Annex B (informative) Leak-tightness test — Pressure-loss method	19
	Annex C (normative) Conversion of pressure loss into leakage rate	20
	Annex D (normative) Gas quick connector (GQC)	21
	Annex E (normative) Elastomers/requirements resistance to lubricants and gas	22
	Annex F (normative) Specific regional requirements in European countries	23
	Annex G (normative) Specific regional requirements in Canada and USA	24
	Annex H (normative) Specific regional requirements in Japan	26
	Annex I (informative) Examples of manual gas shut-off valves	27
	Bibliography	33

