

DIN EN 15632-4:2022-08 (E)

District heating pipes - Factory made flexible pipe systems - Part 4: Bonded system with metal service pipes; requirements and test methods

Contents		Page
European foreword		3
Introduction		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	6
4	Operating conditions	6
5	Requirements	6
5.1	General requirements	6
5.2	Service pipes, fittings and their connections	6
5.3	Axial shear strength of the pipe assemblies	8
5.4	Linear water tightness of pipe assemblies	8
5.5	Fittings	8
5.6	Surveillance systems	8
6	Test procedures	8
6.1	General	8
6.2	Axial shear strength of pipe assemblies	8
6.2.1	General	8
6.2.2	Test procedure	9
6.3	Cycle test	10
6.4	Linear water tightness of pipe assemblies	11
Annex A (informative) Guideline for testing		12
Bibliography		14