

DIN EN 17415-2:2021-11 (E)

District cooling pipes - Bonded single pipe systems for directly buried cold water networks - Part 2: Factory made fitting assemblies of steel or plastic service pipe, polyurethane thermal insulation and a casing of polyethylene

Contents		Page
European foreword		3
Introduction		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	7
4	Requirements	7
4.1	General requirements	7
4.2	Service pipe parts	7
4.3	Casing	15
4.4	Polyurethane (PUR) foam thermal insulation	15
4.5	Fitting assemblies	15
4.6	Surveillance system	19
5	Test methods	19
5.1	General	19
5.2	Test specimens	20
5.3	Steel service pipe parts	20
5.4	Plastics service pipe fittings	21
5.5	Casing	22
5.6	Polyurethane (PUR) foam thermal insulation	22
5.7	Fitting assemblies	22
5.8	Surveillance system	23
6	Marking	23
6.1	General	23
6.2	Service pipe	23
6.3	Casing	24
6.4	Fitting assembly	24
Annex A (informative) Guidelines for inspection and testing		25
Annex B (informative) Procedures for casing welding		29
Annex C (informative) Waste treatment and recycling		33
Bibliography		34