

DIN EN 303-5:2021-09 (E)

Heating boilers - Part 5: Heating boilers for solid fuels, manually and automatically stoked, nominal heat output of up to 500 kW - Terminology, requirements, testing and marking

Contents		Page
European foreword		5
Introduction		7
1	Scope	8
1.1	General	8
1.2	Fuels	9
2	Normative references	10
3	Terms and definitions	13
4	Requirements	20
4.1	General requirements	20
4.1.1	General requirements for all boilers	20
4.1.2	General requirements for condensing boilers	21
4.2	Construction requirements	22
4.2.1	Production documentation	22
4.2.2	Heating boilers (parts) made of steel	23
4.2.3	Boilers made of cast materials	29
4.2.4	Design requirements	30
4.2.5	Requirements for boilers with outside combustion air supply and room sealed appliances	33
4.3	Safety requirements	34
4.3.1	General	34
4.3.2	Manual stoked boilers	35
4.3.3	Safety against back burning for automatic stoked boilers	35
4.3.4	Prevention of the transmission of toxic components	38
4.3.5	Safety against fuel overload of the boiler or interruption in fuel supply	39
4.3.6	Safety against lack of air supply or insufficient combustion	39
4.3.7	Surface temperatures	40
4.3.8	Leakage of the boilers category 1	40
4.3.9	Temperature control and limiting devices	40
4.3.10	Assessment of additional risk	42
4.3.11	Additional safety requirements for condensing boilers	42
4.3.12	Additional safety requirements for outside air supply boilers and room sealed appliances	43
4.3.13	Heating boiler accessories	43
4.4	Performance requirements	44
4.4.1	General	44
4.4.2	Energy efficiency	44
4.4.3	Flue gas temperature	46
4.4.4	Draught	46
4.4.5	Combustion period	46
4.4.6	Minimum heat output	47
4.4.7	Emission limits	47
5	Test	49
5.1	Test conditions	49

5.1.1	General	49
5.1.2	Choice of boiler and fittings to be tested	49
5.1.3	Condition of the boiler	50
5.1.4	Type test	50
5.2	Measuring instruments and methods	50
5.3	Test fuel	51
5.4	Pressure test for boilers of sheet or sheet metal of non-ferrous metal	54
5.4.1	Tests to be carried out before production	54
5.4.2	Test during production	54
5.5	Pressure test for boilers of cast iron or non-ferrous metals	55
5.5.1	Test to be carried out before production	55
5.5.2	Test during production	55
5.6	Conducting the boiler performance test	56
5.6.1	General	56
5.6.2	Setting up the test rig	56
5.6.3	Measured quantities	57
5.6.4	Test method and test duration	58
5.7	Determination of the heat output and the efficiency of the boiler	58
5.7.1	Method for the measurement of the heat output	58
5.7.2	Determining the nominal heat output	59
5.7.3	Determining the minimum heat output	59
5.7.4	Verification of nominal heat output with condensation	60
5.7.5	Verification of the minimum continuous heat output with condensation	60
5.7.6	Determination of the boiler efficiency (direct method)	60
5.7.7	Electrical consumption	60
5.8	Determination of the emission values	61
5.8.1	Heating boiler with manual stoking	61
5.8.2	Heating boiler with automatic stoking	61
5.9	Calculation	61
5.9.1	Boiler heat output	61
5.9.2	The heat input	61
5.9.3	Boiler efficiency	61
5.9.4	Emissions	63
5.10	Determination of the waterside resistance	64
5.11	Surface temperature	64
5.12	Verification of condensate	65
5.13	Function check of the temperature controller and safety temperature limiter at the boiler	65
5.14	Function test for the rapidly disconnectable firing system	65
5.15	Function test on the device for dissipating excess heat (partly or non-disconnectable firing system)	66
5.16	Selected tests to demonstrate functional safety	66
5.16.1	General	66
5.16.2	Safety test of consequences of fuel overload and effect of a blockage of the fuel supply	67
5.16.3	Loss of combustion air supply	67
5.16.4	Resistance to thermal conductance	67
5.16.5	Additional tests for alternative verification of the safety against back burning	68
5.16.6	Test for gas side leakage	68
5.17	Check of safety for condensing operation	69
5.18	Additional checks of the safety for boilers with outside combustion air supply	69
5.18.1	Test of leakage rates	69
5.18.2	Temperature at combustion air connector	69
5.18.3	Functional safety and design limits caused by recirculation of flue gas into the combustion air supply	69
6	Test report and other documents	69
7	Marking	70
7.1	General	70
7.2	Information on the boiler plate	71
7.3	Boiler plate requirements	71
8	Technical documentation, supplied with boiler	71

8.1	General	71
8.2	Technical information and installation instructions	71
8.3	Operating instructions	74
Annex A (informative)	Manual measurement of particles in the gas flow, gravimetric determination of particle load with filter systems	75
Annex B (normative)	Design criteria for solutions to prevent back burning	78
Annex C (informative)	Installation of boilers with combustion air supply from outside the building	84
Annex D (informative)	Recommended limits for substances of content of the condensate	86
Annex E (informative)	Recommended analytical methods	87
Annex F (informative)	Calculation methods	88
F.1	Calculation of seasonal space heating energy efficiency	88
F.2	Calculation of Energy Efficiency Index (EEI)	90
F.3	Seasonal space heating emissions	90
Annex G (normative)	Calculation methods for recirculation influence	92
Annex ZA (informative)	Relationship between this European Standard and the essential requirements of Directive 2006/42/EC aimed to be covered	93
Annex ZB (informative)	Relationship between this European Standard and the ecodesign requirements of Commission Regulation (EU) [2015/1189] [L 193] aimed to be covered	95
Annex ZC (informative)	Relationship between this European Standard and the energy labelling requirements of Commission Delegated Regulation (EU) [2015/1187] [L 193] aimed to be covered	96
Bibliography		97