DIN EN ISO 14644-15:2018-03 (E)

Cleanrooms and associated controlled environments - P art 15: Assessment of suitability for use of equipment and materials by airborne chemical concentration (ISO 14644-15:2017)

Contents

Page

European foreword ... **3**

Foreword ... **4**

Introduction ... **5**

1 Scope ... **6**

2 Normative references ... **6**

3 Terms and definitions ... **6**

4 Symbols ... **9**

5 Test setup ... **10**
5.1 General ... 10
5.2 Closed design ... 10
5.3 Closed design special application ... 11
5.4 Open design ... 12

6 Representative mode ... **12**
6.1 Equipment ... 12
6.2 Material ... 12

7 Visual inspection ... **13**
7.1 General ... 13
7.2 Equipment ... 13
7.3 Material ... 13

8 Test description ... **14**

9 Calculation of the measured concentrations ... **14**

10 Calculation of specific emission rate ... **15**
10.1 Calculation of specific emission rate — Closed design ... 15
10.2 Calculation of specific emission rate — Open design ... 16

11 Assessment ... **16**
11.1 General ... 16
11.2 Required input data ... 17
11.3 Calculation to determine the effect on a cleanroom or controlled zone ... 17
11.4 Assessment of the suitability of material(s) or equipment for an existing cleanroom or controlled zone ... 18

12 Documentation ... **18**
12.1 General ... 18
12.2 Common documentation requirements ... 18
12.3 Test documentation ... 19
12.4 Visual inspection ... 19
12.4.1 Equipment ... 19
12.4.2 Materials ... 19

Annex A (informative) **Example calculation for suitability assessment of one equipment (existing installation)** ... **20**

Annex B (informative) **Example calculation for suitability assessment of wall material (existing cleanroom/clean zone installation)** ... **22**

Annex C (informative) **Suitability assessment of a combination of equipment and floor material in a cleanroom to be designed** ... **24**

Bibliography ... **26**