

DIN 4754-1:2015-03 (E)

Heat transfer installations working with organic heat transfer fluids - Part 1: Safety requirements, test

Contents		Page
Foreword		5
Introduction		6
1	Scope	7
2	Normative references	7
3	Terms and definitions	9
4	Safety requirements	10
4.1	General	10
4.2	Materials	10
4.3	Design and construction	11
4.3.1	General	11
4.3.2	Suitability validation	11
4.3.3	Heaters	11
4.3.4	Pipework and fittings	12
4.3.5	Pumps	13
4.3.6	Thermal insulation	13
4.3.7	Heating	14
4.3.8	Heat transfer fluids	14
4.3.9	Expansion chambers, safeguarding against overpressure for heat transfer fluids operated in their liquid phase	14
4.3.10	Expansion chambers for systems operating with heat transfer fluids in their vapour phase	17
4.3.11	Receiver vessels	17
4.3.12	Equipment	17
4.3.13	Electrical equipment	19
4.4	Installation of heaters	20
4.4.1	General	20
4.4.2	Installation in heating rooms	20
4.4.3	Installation in work spaces	21
4.4.4	Installation in open spaces	21
4.5	Protection against accidental contact and fire protection	22
4.5.1	Protection against accidental contact	22
4.5.2	Fire protection	22
4.5.3	Safe removal of substances with a low boiling point	22
5	Initial inspection and recurrent inspections	22
5.1	System	22
5.2	Heat transfer fluids	23
5.2.1	Requirements for heat transfer fluids	23
5.2.2	Further specifications	23
6	Inspection log	23
7	Operating manual and operating instructions	24
8	Maintenance and repair	24

Annex A (informative) Schematic diagrams of designs of heat transfer installations	25
Annex B (informative) Calculation of the maximum film temperature in fuel-fired heaters of heat transfer installations	29
B.1 Principles	29
B.2 Scope	29
B.3 General	29
B.4 Calculation variables	30
B.5 Notation	31
B.6 Requirement	31
B.7 Calculation	31
B.7.1 Determination of maximum film temperature	31
B.7.2 Determination of the heat transmission coefficient at interior tube wall	32
B.7.3 Determination of density of heat flow	32
Annex C (informative) Minimum information for system nameplates of heat transfer C.1 General information	36
C.2 Information on the system nameplate	36
C.3 Information to be included on nameplate of the heater	36
C.4 Information to be included on nameplate of the expansion vessel	37
C.5 Information to be included on nameplate of the receiver vessel	37
C.6 Information to be included on nameplate of the heat consumer (heat transfer fluid side) .	37
C.7 Equipment	37
C.7.1 Safety temperature limiter	37
C.7.2 Flue gas temperature limiter	38
C.7.3 Draught diverter	38
C.7.4 Fluid level limiter (expansion vessel)	38
C.7.5 Safety valve	38
C.7.6 Maximum pressure limiter for closed systems	39
C.7.7 Safety circuit for systems with elevated expansion vessel (content > 1 000 l)	39
C.7.8 Information on the type of heating	39
C.7.9 Circulating pump	39
C.7.10 Pressure gauge in return connection	39
C.7.11 Thermometer in feed connection	39
C.8 Additional documents	39
C.9 Documents for inspection before commissioning	40
Annex D (informative) Explanations relating to the safety-relevant requirement levels	41
Annex E (informative) Explanations concerning the application of the standard	44
E.1 Legal provisions	44
E.2 Design and construction	44
E.3 Systems, system parts	44
E.4 Thermal insulation	45
E.5 Equipment	45
E.6 Installation of heaters	45
Bibliography	46