

DIN EN 442-1:2015-03 (E)

Radiators and convectors - Part 1: Technical specifications and requirements

Contents		Page
Foreword		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Material and product characteristics	10
4.1	Dimensional deviations	10
4.2	Material specification and wall thickness of wet heating surface	10
4.2.1	Steel radiators (radiators manufactured from steel sheet or coil)	10
4.2.2	Cast-iron radiators	10
4.2.3	Die cast aluminium radiators	10
4.2.4	Extruded aluminium radiators	10
4.2.5	Tubular radiators	10
4.2.6	Finned tube convectors	11
4.2.7	Other materials of different grade and thickness	11
4.3	Reaction to fire	11
4.4	Release of dangerous substances	11
4.5	Pressure tightness	11
4.6	Surface temperature	11
4.7	Resistance to pressure	11
4.8	Surface defects	11
4.9	Rated thermal outputs	12
4.10	Thermal output in different operating conditions	12
4.11	Durability	12
5	Testing and assessment methods	12
5.1	Verification of dimensions	12
5.2	Reaction to fire	12
5.3	Dangerous substances	12
5.4	Pressure tightness	12
5.5	Surface temperature	13
5.6	Resistance to pressure	13
5.7	Surface defects	13
5.8	Rated thermal outputs	13
5.8.1	Test method and laboratory	13
5.8.2	Aim of the test programme	13
5.8.3	Test data	14
5.8.4	Test report	14
5.9	Durability	14
6	Assessment and verification of constancy of performance - AVCP	14
6.1	General	14
6.2	Type testing	14
6.2.1	General	14
6.2.2	Test samples, testing and compliance criteria	16
6.2.3	Test reports	16
6.2.4	Shared other party results	17
6.3	Factory production control (FPC)	17
6.3.1	General	17

6.3.2	Requirements	18
6.3.3	Product specific requirements	21
6.3.4	Initial inspection of factory and of FPC	22
6.3.5	Continuous surveillance of FPC	22
6.3.6	Procedure for modifications	23
6.3.7	One-off products, pre-production products (e.g. prototypes) and products produced in very low quantity	23
7	Instruction and safety information	24
8	Product identification	24
Annex A (normative) Product identification		25
A.1	General	25
A.2	Identification code of the heating appliance	25
A.3	Catalogue reference data	25
A.3.1	General	25
A.3.2	Standard thermal outputs and the exponent n	25
A.3.3	Dimensions	26
A.3.4	Maximum operating pressure	27
A.3.5	Maximum operating temperature	27
Annex ZA (informative) Clauses of this European Standard addressing the provisions of the EU Construction Products Regulation		28
Bibliography		38