DIN EN 14221:2007-01 (E)

Timber and wood-based materials in internal windows, internal door leaves and internal doorframes - Requirements and specifications

Contents

Page

Foreword 3

Introduction 4

1 Scope 5

2 Normative references 5

3 Terms and definitions 6

4 General requirements 7

5 Appearance 7
5.1 Characteristics 7
5.2 Appearance classes 7
5.2.1 General 7
5.2.2 Finger jointing, end jointing, edge jointing and laminating 8
5.3 Adhesives and repair compounds 8
5.4 Slope of grain 9
5.5 Repairs 9
5.5.1 Features 9
5.5.2 Plugs 9
5.5.3 Filler 9
5.6 Wood-based products 10

6 Biological durability 10

7 Moisture content 10

8 Surface finish 10

9 Density 10

Annex A (normative) Quality recommendations for elements in internal windows, door leaves and internal doorframes 11

Bibliography 20