

DIN EN 13489:2023-09 (E)

Wood-flooring and parquet - Multi-layer parquet elements

Contents		Page
European foreword		3
Introduction		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Requirements	6
4.1	Technical requirements	6
4.1.1	General	6
4.1.2	Moisture content	6
4.1.3	Dimensional characteristics and limit deviations	6
4.1.4	Hardness	7
4.1.5	Finishing	7
4.1.6	Bonding quality for products under dry indoor conditions and for underfloor heating systems	8
4.1.7	Product specific requirements	8
4.2	Requirements for wood species	8
4.2.1	Introduction	8
4.2.2	General rules	8
4.2.3	Classification rules for species	8
4.2.4	Natural colours	13
4.2.5	Classification	13
5	Measures to extend the life span	13
6	Labelling	14
Annex A (normative) Principles for the classification of the free class		15
Bibliography		17