ISO 4769:2022-11 (E)

Hardware for furniture - Strength and durability of hinges and their components - Hinges pivoting on a vertical axis

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Test conditions 1
4.1 General 1
4.2 Application of forces 2
4.3 Tolerances 2
4.4 Sequence of testing 2
4.5 Inspection and assessment of results 2

5 Test equipment 3
5.1 General 3
5.2 Masses 3
5.3 Test frame 3
5.4 Particle board properties 4

6 Test procedures and requirements 5
6.1 General 5
6.2 Overload tests 5
6.2.1 General 5
6.2.2 Vertical static overload 5
6.2.3 Horizontal static overload 6
6.3 Functional tests 7
6.3.1 General 7
6.3.2 Operating forces 7
6.3.3 First vertical static load test 10
6.3.4 First horizontal static load 10
6.3.5 Slam shut 10
6.3.6 Determination of reference point for the door sagging 11
6.3.7 Durability 12
6.3.8 Deflection (sagging) test 13
6.3.9 Second vertical static load 14
6.3.10 Second horizontal static load 14
6.4 Corrosion resistance 14

7 Test report 14

Annex A (normative) Product information 15

Annex B (normative) Test parameters 16

Bibliography 18