

ISO 4769:2022-11 (E)

Hardware for furniture - Strength and durability of hinges and their components - Hinges pivoting on a vertical axis

| Contents | | Page |
|---|---|-------------|
| Foreword | | iv |
| Introduction | | v |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Terms and definitions | 1 |
| 4 | Test conditions | 1 |
| 4.1 | General | 1 |
| 4.2 | Application of forces | 2 |
| 4.3 | Tolerances | 2 |
| 4.4 | Sequence of testing | 2 |
| 4.5 | Inspection and assessment of results | 2 |
| 5 | Test equipment | 3 |
| 5.1 | General | 3 |
| 5.2 | Masses | 3 |
| 5.3 | Test frame | 3 |
| 5.4 | Particle board properties | 4 |
| 6 | Test procedures and requirements | 5 |
| 6.1 | General | 5 |
| 6.2 | Overload tests | 5 |
| 6.2.1 | General | 5 |
| 6.2.2 | Vertical static overload | 5 |
| 6.2.3 | Horizontal static overload | 6 |
| 6.3 | Functional tests | 7 |
| 6.3.1 | General | 7 |
| 6.3.2 | Operating forces | 7 |
| 6.3.3 | First vertical static load test | 10 |
| 6.3.4 | First horizontal static load | 10 |
| 6.3.5 | Slam shut | 10 |
| 6.3.6 | Determination of reference point for the door sagging | 11 |
| 6.3.7 | Durability | 12 |
| 6.3.8 | Deflection (sagging) test | 13 |
| 6.3.9 | Second vertical static load | 14 |
| 6.3.10 | Second horizontal static load | 14 |
| 6.4 | Corrosion resistance | 14 |
| 7 | Test report | 14 |
| Annex A (normative) Product information | | 15 |
| Annex B (normative) Test parameters | | 16 |
| Bibliography | | 18 |