

# ISO 4211-5:2021-10 (E)

## Furniture - Tests for surface finishes - Part 5: Assessment of resistance to abrasion

<b>Contents</b>		<b>Page</b>
Foreword .....		iv
Introduction .....		v
<b>1</b>	<b>Scope .....</b>	<b>1</b>
<b>2</b>	<b>Normative references .....</b>	<b>1</b>
<b>3</b>	<b>Terms and definitions .....</b>	<b>1</b>
<b>4</b>	<b>Principle .....</b>	<b>2</b>
<b>5</b>	<b>Apparatus and materials .....</b>	<b>2</b>
<b>6</b>	<b>Preparation and conditioning .....</b>	<b>3</b>
<b>6.1</b>	<b>Conditioning .....</b>	<b>3</b>
<b>6.2</b>	<b>Test surface .....</b>	<b>3</b>
<b>6.3</b>	<b>Preparation of test surfaces and abrasive paper .....</b>	<b>3</b>
<b>7</b>	<b>Test procedure .....</b>	<b>4</b>
<b>7.1</b>	<b>Preparation of abrasive wheels .....</b>	<b>4</b>
<b>7.2</b>	<b>Calibration of abrasive paper .....</b>	<b>4</b>
<b>7.3</b>	<b>Abrasion of test area .....</b>	<b>4</b>
<b>7.4</b>	<b>Determination of initial wear point (IP) .....</b>	<b>5</b>
<b>7.4.1</b>	<b>General .....</b>	<b>5</b>
<b>7.4.2</b>	<b>Foil, uncoated and coated laminate and melamine faced boards .....</b>	<b>5</b>
<b>7.4.3</b>	<b>Pigmented lacquers .....</b>	<b>5</b>
<b>7.4.4</b>	<b>Transparent lacquers on wood or lignocellulosic-substrates .....</b>	<b>5</b>
<b>8</b>	<b>Assessment of results .....</b>	<b>6</b>
<b>9</b>	<b>Test report .....</b>	<b>6</b>
<b>Annex A (informative) Calibration and maintenance of Taber abrasion equipment .....</b>		<b>7</b>
<b>Annex B (informative) Examples of abrasion traces .....</b>		<b>10</b>
<b>Bibliography .....</b>		<b>12</b>