DIN EN 14323:2022-02 (E)

Wood-based panels - Melamine faced boards for interior uses - Test methods

Contents

Page

European foreword 3

1 Scope 4

2 Normative references 4

3 Terms and definitions 4

4 Test pieces 4

5 Conditioning of test pieces 4

6 Test methods 5
6.1 Dimensions (thickness, length and width) 5
6.2 Flatness 5
6.3 Edge damage 5
6.4 Surface defects 6
6.5 Resistance to scratching 7
6.6 Resistance to staining 8
6.7 Resistance to cracking 9
6.8 Colour comparison and surface texture 10
6.9 Resistance to abrasion of the decorative surface layer 14
6.10 Resistance to water vapour 15
6.11 Resistance to colour change in xenon arc light 15
6.12 Gloss level 16
6.13 Resistance to impact by large-diameter steel ball 17

7 Test report 17

Annex A (informative) Staining agents 19

Annex B (normative) Similarity index 21

Annex C (normative) CQA index 22

Bibliography 23